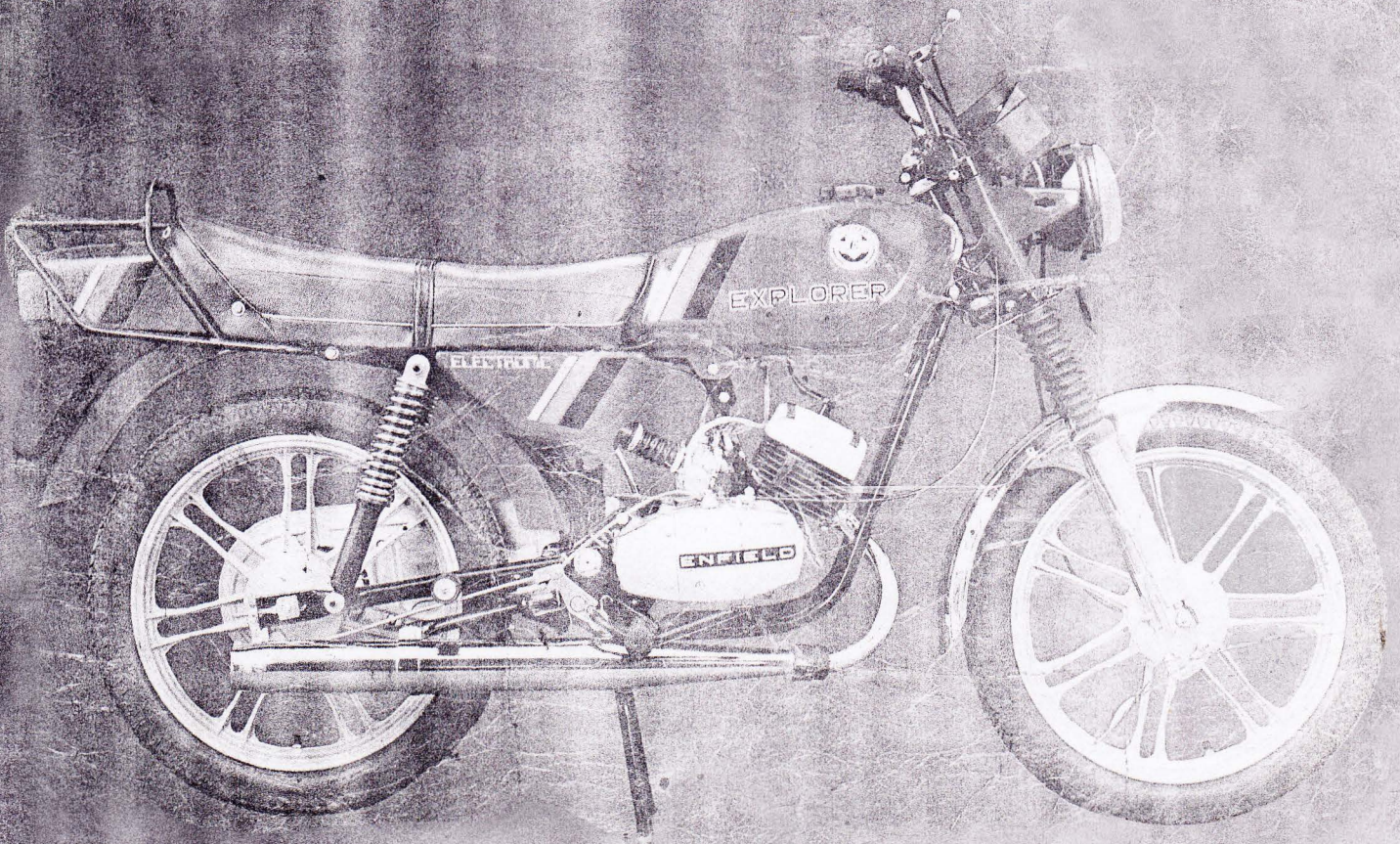


PARTS MANUAL

ENFIELD

EXPLORER



I N D E X

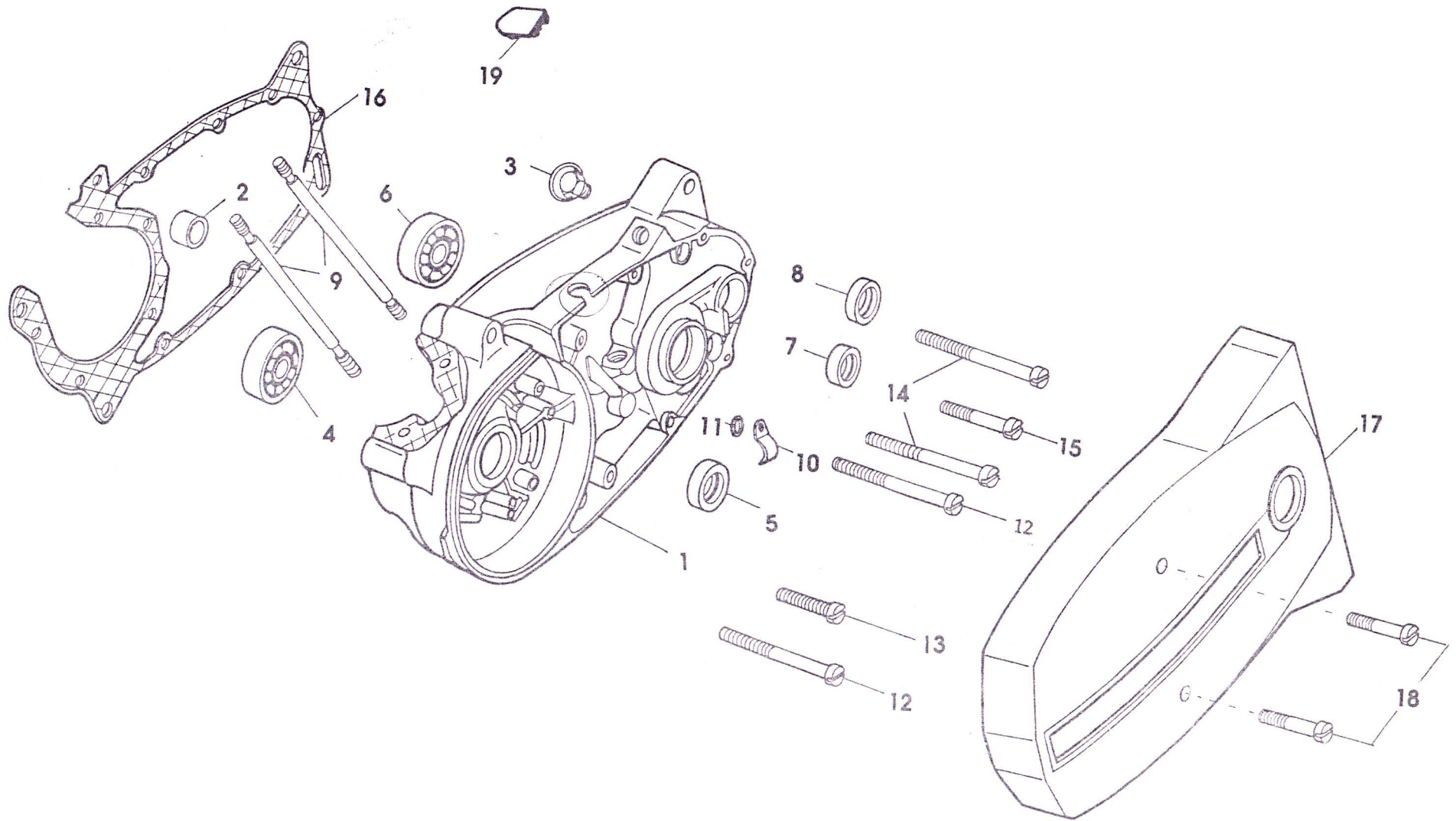
ENGINE

1. CRANKCASE LH - MAGNETO COVER	1
2. CRANKCASE RH - CLUTCH COVER - CLUTCH ACTUATING ARM	3
3. CYLINDER - INLET MANIFOLD - CRANKSHAFT	7
4. CARBURETTOR - BING	9
5. CARBURETTOR - MIKCARB	11
6. CARBURETTOR - SPACO	13
7. MAIN SHAFT - CLUTCH BELL - SELECTOR SHAFT	15
8. KICK STARTER ASSEMBLY	17
9. GEAR SHIFT SHAFT ASSEMBLY	19
10. CLUTCH ASSEMBLY	21
11. SILENCER ASSEMBLY	23
12. AIR FILTER ASSEMBLY	25

FRAME

1. FRAME - SIDE COVER - STEERING BEARING ASSEMBLY	27
2. CRADDLE DOWN TUBE - BATTERY MOUNTING BRACKET	29
3. ENGINE MOUNTING BRACKET ASSEMBLY	31
4. FRONT SUSPENSION	33
5. HANDLE BAR AND SWITCH ASSEMBLY	35
6. SWINGARM FOOT REST ASSEMBLY - STAND ASSEMBLY - FULL CHAIN GUARD	37
7. FRONT WHEEL - BRAKE ASSEMBLY 120 MM	39
8. REAR WHEEL - BRAKE ASSEMBLY - SPROCKET	41
9. HEAD LAMP ASSEMBLY - A/C HORN	43
10. COCKPIT	45
11. BRAKE PEDAL ASSEMBLY - BRAKE LIGHT SWITCH	47
12. THROTTLE ASSEMBLY	49
13. CABLE ASSEMBLY	51
14. MUDGUARD	53
15. PETROL TANK	55
16. REAR FAIRING ASSEMBLY - TAIL LIGHT ASSEMBLY	57
17. DUAL SEAT - LUGGAGE CARRIER	59
18. MAGNETO ASSEMBLY - SPARK PLUG	61
19. E.T. COIL COMPLETE & CABLE HARNESS	
20. NUMERICAL INDEX	

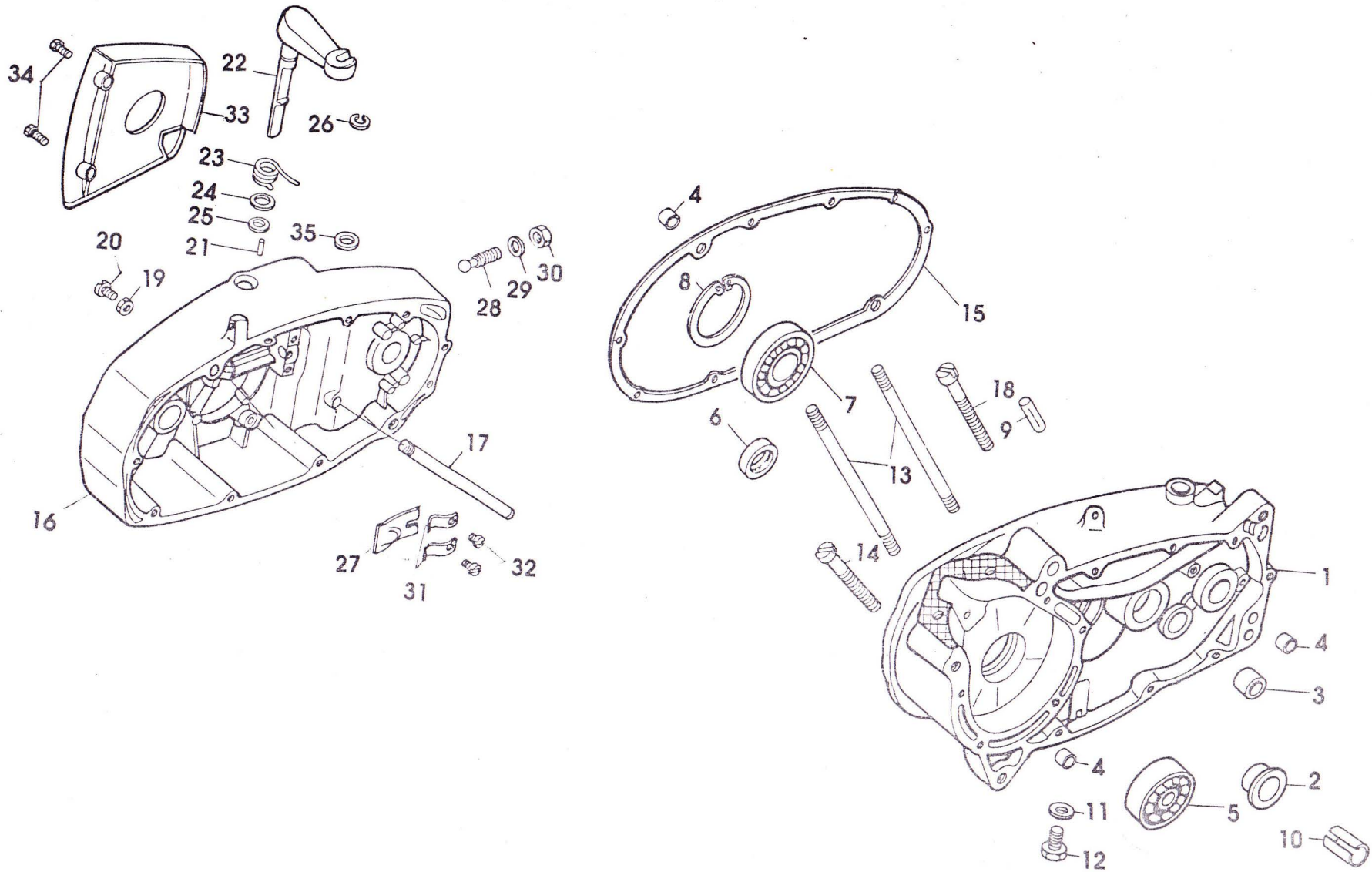
CRANKCASE LH – MAGNETO COVER



CRANKCASE LH – MAGNETO COVER

REF.	QTY.	PART NO	PART NAME	REF.	QTY.	PART NO	PART NAME
1 & 2	1	278-01-629-14	Crankcase LH with Bush	9	2	265-01-100-14	Cylinder Stud M7 × 122
1	1	278-01-139-11	Crankcase LH (not serviced)	10	1	276-01-145-15	Wiring clamp
2	1	265-01-108-19	Main Drive Shaft Bearing Bush 14 x 18 x 11	11	1	PEZ 0995-20-4	Ext. Toothed washer A 6.4
3	1	PEZ 1174-32-4	Screw plug with clip	12	6	PEZ 1005-10-4	Cheese head screw BM 6 × 98 × 25
4	1	PEZ 0991-28-4	Crank Shaft Ball bearing 6203/C3 17 x 40 x 12	13	2	PEZ 1003-10-4	Cheese head screw AM 6 × 35
5	1	277-01-136-15	Crank Shaft Oil seal 17 × 28 × 7	14	3	PEZ 1006-10-4	Cheese head screw BM 6 × 120 × 25
6	1	PEZ 0991-28-4	Gear Shift Shaft Ball bearing 6203/C3 17 × 40 × 12	15	1	PEZ 0882-10-4	Cheese head screw BM 6 × 65 × 20
7	1	265-01-135-15	Gear Shift Shaft Oil Seal 16 × 24 × 7	16	1	265-01-117-12	Crankcase centre gasket
8	1	285-01-153-15	Kick Starter Oil Seal 20 × 26 × 4	17	1	278-01-141-15	Crankcase cover L.H.
				18	2	PEZ 0883-10-4	Cheese head screw BM 6 × 55
				19	1	284-01-100-15	Closing cap

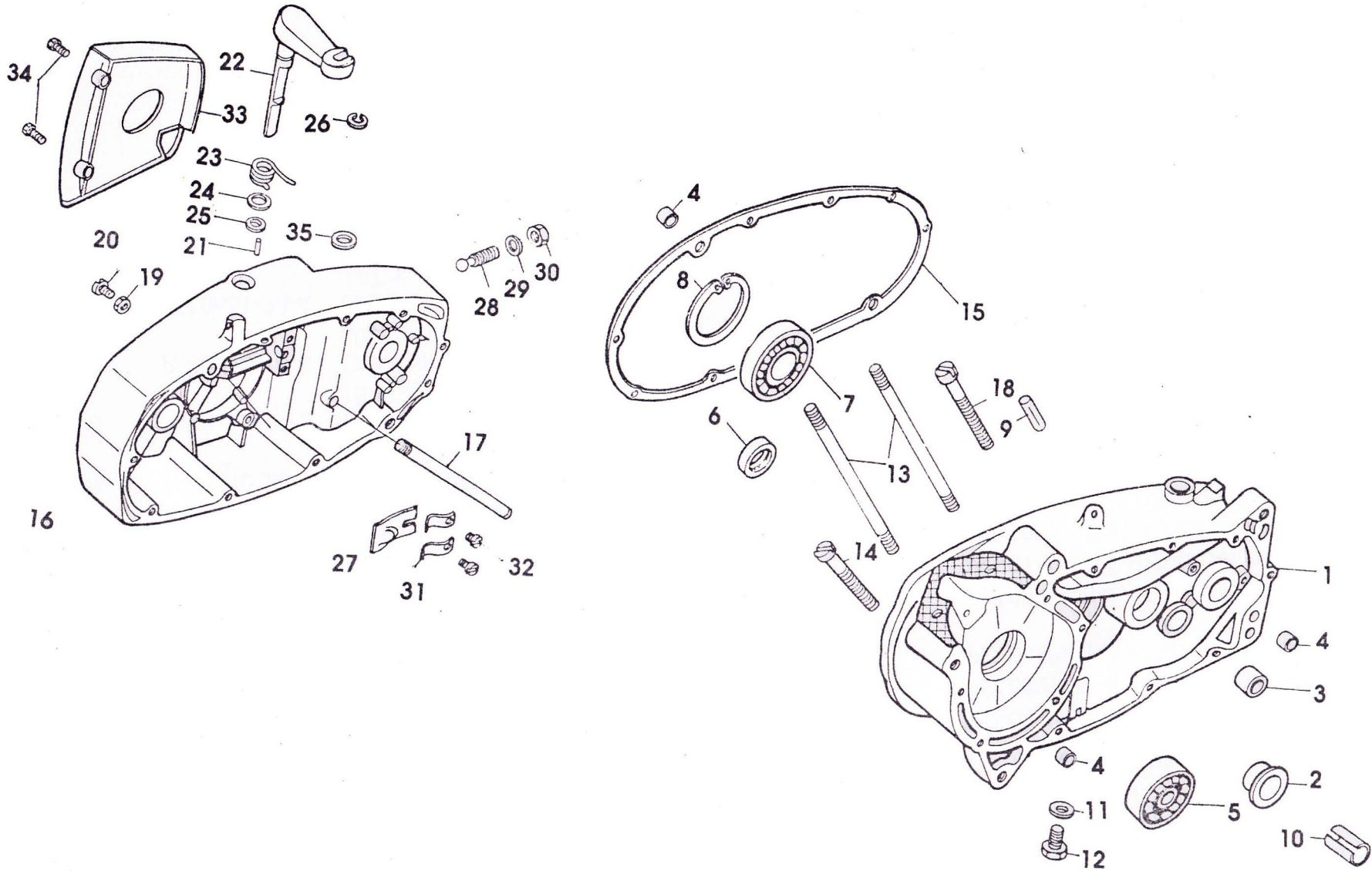
CRANKCASE RH – CLUTCH COVER – CLUTCH ACTUATING ARM



CRANKCASE RH – CLUTCH COVER – CLUTCH ACTUATING ARM

REF.	QTY.	PART NO	PART NAME	REF.	QTY.	PART NO	PART NAME
1 & 2	1	PEZ 2701-01-4	Crankcase RH with bush	9	1	267-05-129-15	Cotter pin 6 × 24
1	1	PEZ 2702-01-4	Crankcase RH (Not serviced)	10	1	PEZ 0801-26-4	Spring dowel 5 × 45
2	1	265-01-102-15	Bearing Bush (Shift Shaft) 18 × 23 × 8.2	11	1	PEZ 0827-21-4	Drain Plug Copper Washer A 10 × 14
3	1	267-01-153-14	Kick Starter Shaft Bush 16 × 18 × 17.25	12	1	PEZ 0846-08-4	Drain Plug M 10 × 18
4	4	250-01-229-14	Locating Bush 7.0 × 10.2 × 9.5	13	2	265-01-100-14	Cylinder stud M 7 × 122
5	1	PEZ 5010-28-4	Crank Shaft Ball Bearing 6202/C3 15 × 35 × 11	14	1	PEZ 1004-10-4	Cheese head screw BM 6 × 50
6	1	255-01-144-15	Crank Shaft Oil Seal 15 × 24 × 7	15	1	265-01-118-12	Clutch Cover gasket
7	1	PEZ 5013-18-4	Clutch Bell Ball bearing 6005/C3 25 × 47 × 12	16	1	PEZ 5110-01-4	Crankcase Cover RH (Revised Design)
8	1	PEZ 0661-23-4	Clutch bell Circlip J 47 × 1.75	17	1	PEZ 5112-01-4	Guide pin (Revised Design)
					1	PEZ 2625-01-4	Spacer washer (Not shown in fig.) (For New Crankcase & old ball bearing)

CRANKCASE RH – CLUTCH COVER – CLUTCH ACTUATING ARM

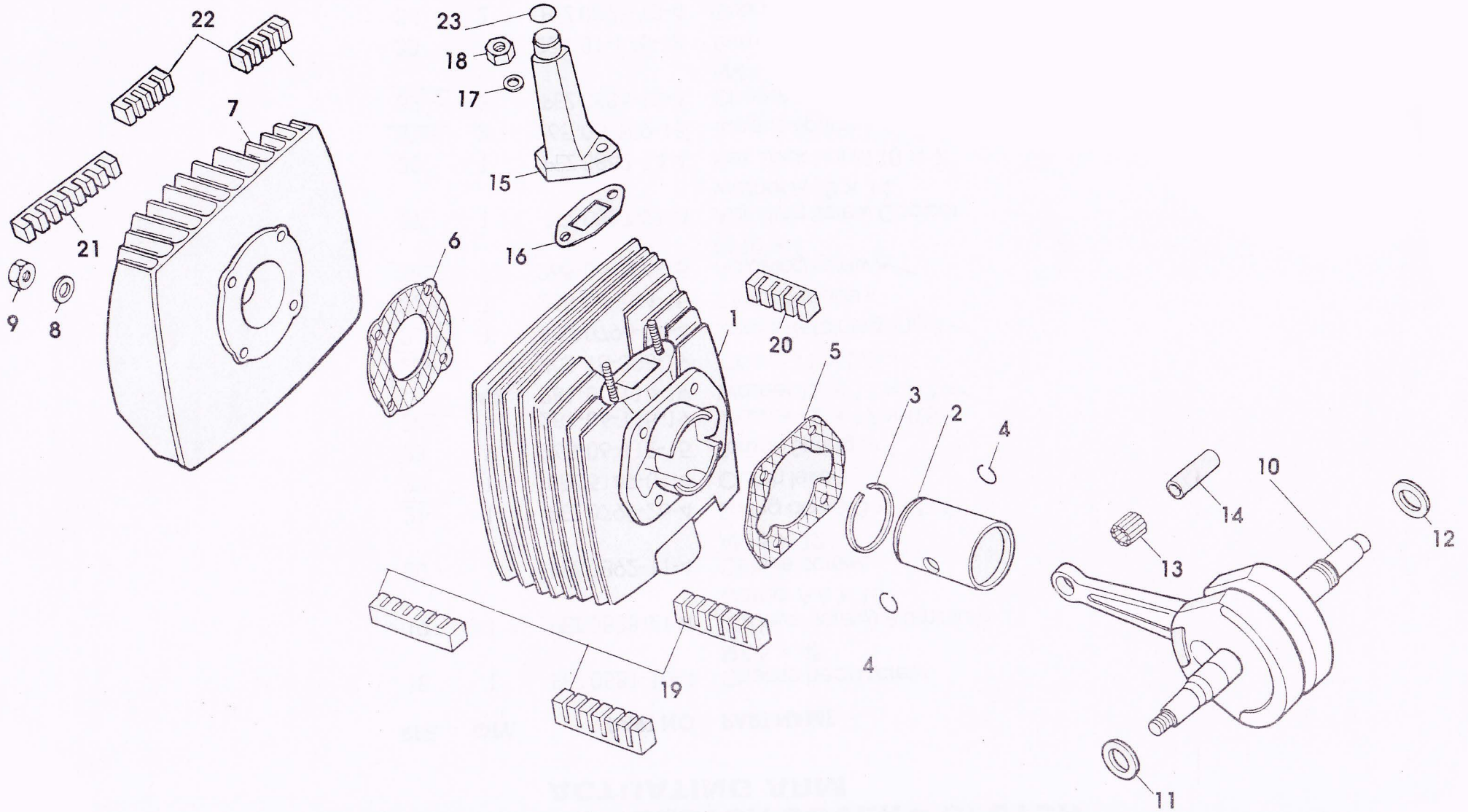


CRANKCASE RH – CLUTCH COVER – CLUTCH ACTUATING ARM

REF.	QTY:	PART NO	PART NAME
18	1	PEZ 0881-10-4	Cheese head screw BM 6 × 45
19	1	PEZ 0828-21-4	(Oil level screw) Aluminium washer A 6 × 10
20	1	PEZ 0892-11-4	Oil level screw AM 6 × 12
<u>21</u> ✓	1	PEZ 0799-26-4	Spring dowel 3 × 12 ✓
22	1	PEZ 5149-01-4	Clutch lever
23	1	265-06-112-15	Torison Spring ✓
<u>24</u> ✓	1	281-06-115-19	Washer 12 × 17 × 0.5
	AR	281-06-114-19	Washer 12 × 17 × 0.2 ✓
<u>25</u> ✓	1	405-15-388-19	'O' ring 11 × 2.5 ✓ 2
<u>26</u> ✓	1	PEZ 0796-24-4	Radial Retaining ring 8 ✓
<u>27</u> ✓	1	265-06-104-15	Clutch tongue ✓
<u>28</u> ✓	1	265-06-106-15	Adjusting screw ✓ M 10 × 1
29	1	PEZ 0827-21-4	Adjusting Screw Copper washer A 10 × 14
30	1	PEZ 0842-14-4	Hex. Lock Nut M 10 × 1
<u>31</u> ✓	2	265-06-109-15	Tongue Spring ✓
<u>32</u> ✓	2	PEZ 0886-10-4	Cheese head screw ✓ AM 4 × 6
33	1	284-01-176-12	Terminal cover
34	2	PEZ 0898-13-4	Counter sunk screw AM 5 × 20
<u>35</u> ✓	1	285-05-322-19	'O' Ring for RH Crankcase cover

AR – AS REQUIRED

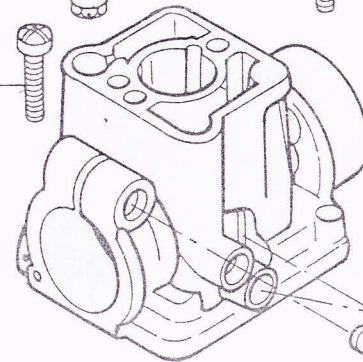
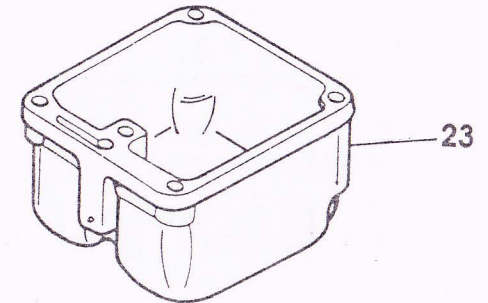
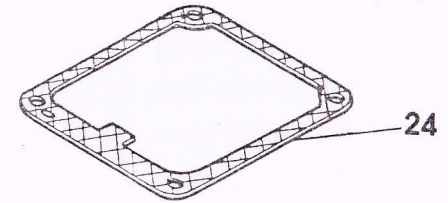
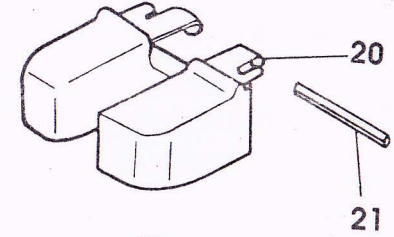
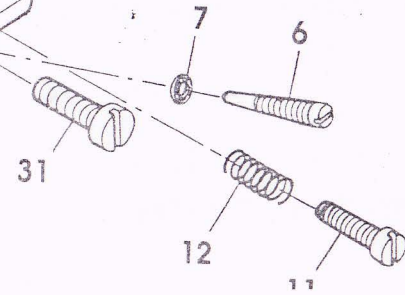
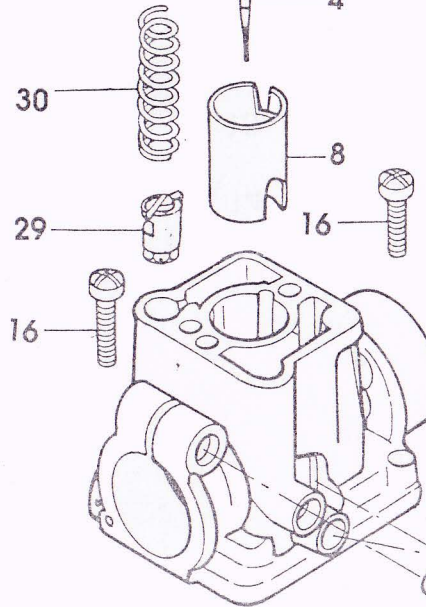
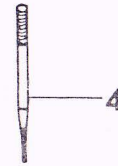
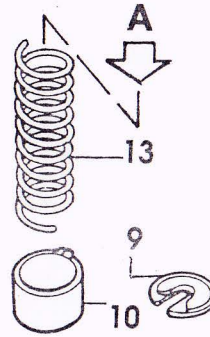
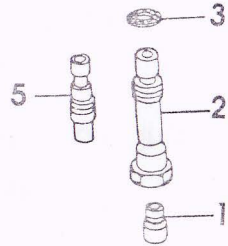
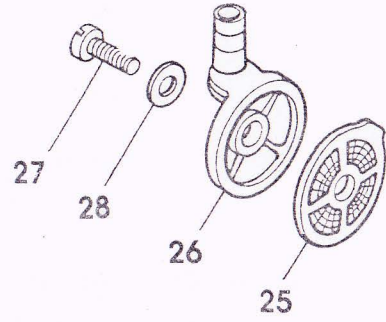
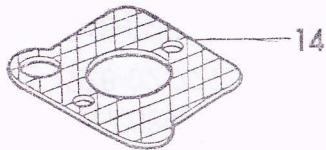
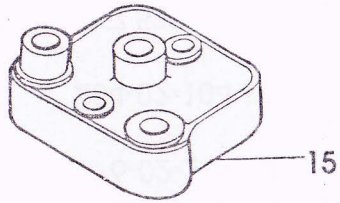
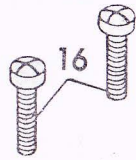
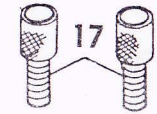
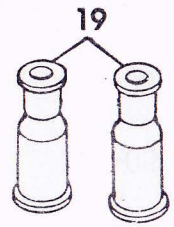
CYLINDER – INLET MANIFOLD – CRANKSHAFT



CYLINDER – INLET MANIFOLD – CRANK SHAFT

REF.	QTY.	PART NO	PART NAME	REF.	QTY.	PART NO	PART NAME
1-4	1	278-02-743-13	Cylinder, Piston, Ring & Circlip	12	1	277-03-115-15	Crankshaft Distance Washer 15.1 × 24 × 2
1	1	PEZ 5397-01-4*	Cylinder	AR	261-05-144-19	Crankshaft Shim 15.1 × 24 × 0.1	
2	1	278-02-729-15*	Piston Ø 39 mm		261-05-137-19	Crankshaft Shim 15.1 × 24 × 0.2	
3	1	248-02-107-14	Piston ring 39 × 36 × 1.5	AR	261-05-138-19	Crankshaft Shim 15.1 × 24 × 0.5	
4	2	PEZ 1000-24-4	Wire circlip A 12	AR	261-05-132-19	Crankshaft Shim 15.1 × 24 × 0.8	
5	1	276-02-219-14	Cylinder base gasket 0.75 mm	13	1	258-03-600-14	Needle cage 12 × 15 × 15 - 3 colour
6	1	284-02-104-15	Cylinder head gasket 0.1 mm	14	1	250-02-124-15	Gudgeon pin Ø 12 mm - 3 colour
7	1	PEZ 5391-01-4	Cylinder head	15	1	PEZ 5133-01-3	Inlet manifold (mikcarb)
8	4	265-02-120-19	Flat washer 7.2 × 15 × 3		PEZ 0430-01-3	Inlet manifold (Bing)	
9	4	PEZ 0838-14-4	Hex. nut M7	16	1	278-04-102-15	Manifold gasket
10, 13-14	1	280-03-612-13	Crankshaft Assembly	17	2	PEZ 0809-18-4	Flat washer 6.4
11	1	277-03-111-15	Spacer Washer 17.1 × 24 × 2	18	2	PEZ 0945-14-4	Hex. nut M 6
	AR	265-05-177-19	Washer 17.1 × 23 × 0.1	19	3	250-02-119-15	Damper rubber (LONG) (cylinder)
	AR	265-05-176-19	Washer 17.1 × 23 × 0.2	20	1	PEZ 0415-30-4	Damper rubber (SHORT) (cylinder)
	AR	265-05-175-19	Washer 17.1 × 23 × 0.5	21	1	PEZ 5106-30-4	Rubber Damper (Cylinder head)
	AR	265-05-179-19	Washer 17.1 × 23 × 0.8	22	2	PEZ 5141-30-4	Rubber Damper (SHORT) (Cylinder head)
AR – AS REQUIRED			* Specify grade mark when ordering spares	23	1	278-01-140-14	'O' Ring (Inlet manifold) Bing Carburettor

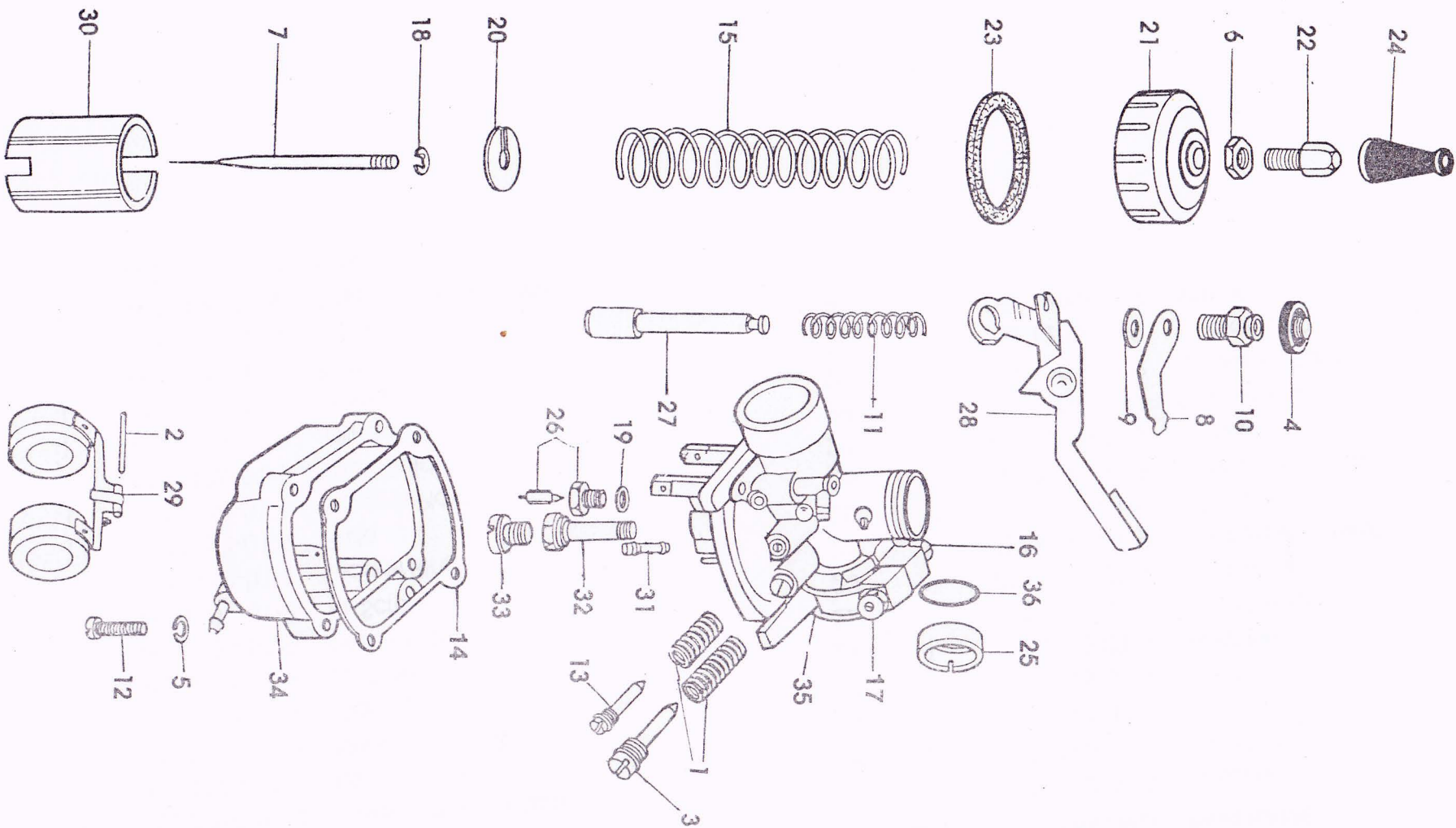
CARBURETTOR – BING



CARBURETTOR – BING

REF.	QTY.	PART NO	PART NAME	REF.	QTY.	PART NO	PART NAME
1-31	1	PEZ 0969-01-4	Carburettor Complete	17	2	PEZ 1192-01-9	Adjuster Screw
1	1	PEZ 1176-01-9	Main Jet-58	18	2	PEZ 1193-01-9	Lock Nut
2	1	PEZ 5123-01-9	Needle Jet 2.08	19	2	PEZ 1194-30-9	Rubber Cap
3	1	PEZ 1178-01-9	Gasket Ring	20	1	PEZ 1195-01-9	Float
4	1	PEZ 5124-01-9	Jet Needle	21	1	PEZ 1196-01-9	Float Pin
5	1	PEZ 5125-01-9	Pilot Jet - 28	22	1	PEZ 1197-01-9	Float Needle
6	1	PEZ 1181-01-9	Air Screw	23	1	PEZ 1198-01-9	Float Bowl
7	1	PEZ 1182-01-9	Gasket Ring	24	1	PEZ 1199-01-9	Float Bowl Gasket
8	1	PEZ 1183-01-9	Slide	25	1	PEZ 1200-01-9	Filter Disc
9	1	PEZ 1184-01-9	Stopper Plate	26	1	PEZ 1201-01-9	Filter Cover Body
10	1	PEZ 1185-01-9	Slide Guide	27	1	PEZ 1202-01-9	Screw
11	1	PEZ 1186-01-9	Idling Screw	28	1	PEZ 1203-01-9	Gasket Ring
12	1	PEZ 1187-01-9	Spring	29	1	PEZ 1204-01-9	Choke Plunger
13	1	PEZ 1188-01-9	Spring	30	1	PEZ 1205-01-9	Choke Spring
14	1	PEZ 1189-01-9	Gasket	31	1	PEZ 1206-01-9	Screw
15	1	PEZ 1190-01-9	Carburettor top Plate				
16	4	PEZ 1191-01-9	Screw				

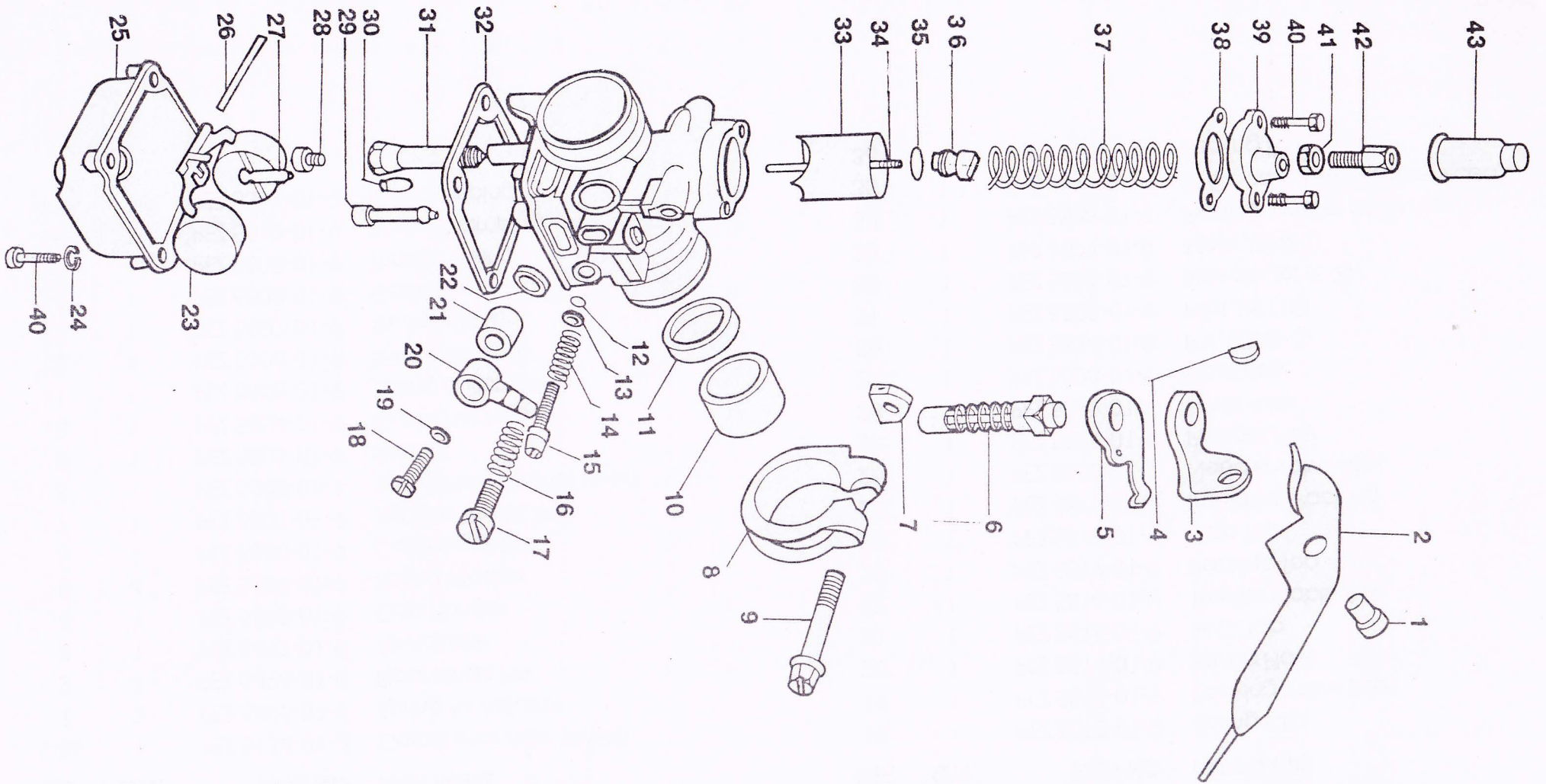
CARBURETTOR – MIKCARB



CARBURETTOR – MIKCARB

REF.	QTY.	PART NO	PART NAME	REF.	QTY.	PART NO	PART NAME
1-36	1	PEZ 5134-01-3	Carburettor Assy. VM-15	18	1	PEZ 5512-01-9	Spring Clip
1	2	PEZ 5495-01-9	Spring Air Adjuster	19	1	PEZ 5513-01-9	Packing Valve Seat
2	1	PEZ 5496-01-9	Float Hinge Pin	20	1	PEZ 5514-01-9	Spring Plate
3	1	PEZ 5497-01-9	Air Adjuster	21	1	PEZ 5515-01-9	M.C. Top
4	1	PEZ 5498-01-9	Cap Plunger	22	1	PEZ 5516-01-9	Throttle Cable Adj.
5	4	PEZ 5499-01-9	Spring Washer	23	1	PEZ 5517-01-9	Packing Top
6	1	PEZ 5500-01-9	Cable Lock Nut	24	1	PEZ 5518-01-9	Cap Top
7	1	PEZ 5501-01-9	Jet Needle (3E 2-2)	25	1	PEZ 5519-01-9	Insulating Packing
8	1	PEZ 5502-01-9	Spring Plate (Starter lever)	26	1	PEZ 5520-01-9	Needle Valve Assy.
9	1	PEZ 5503-01-9	Washer	27	1	PEZ 5521-01-9	Plunger Assy.
10	1	PEZ 5504-01-9	Guide Holder	28	1	PEZ 5522-01-9	Lever Assy.
11	1	PEZ 5505-01-9	Spring St Plunger	29	1	PEZ 5523-01-9	Float Assy.
12	4	PEZ 5506-01-9	Screw M4 × 18	30	1	PEZ 5524-01-9	P.V. (CA3-0)
13	1	PEZ 5507-01-9	Th. Adjuster	31	1	PEZ 5525-01-9	Pilot Jet (15)
14	1	PEZ 5508-01-9	Gasket	32	1	PEZ 5526-01-9	Needle Jet (E-2)
15	1	PEZ 5509-01-9	Throttle Spring	33	1	PEZ 5527-01-9	Main Jet (55)
16	1	PEZ 5510-01-9	Screw Clamping	34	1	PEZ 5528-01-9	Float Chamber Body Assy.
17	1	PEZ 5511-01-9	Nut Clamping	35	1	PEZ 5596-01-9	M Cbody Assy (Not serviced)
				36	1	PEZ 2166-01-9	Sealing Ring

SPACO CARBURETTOR PHBA - 15

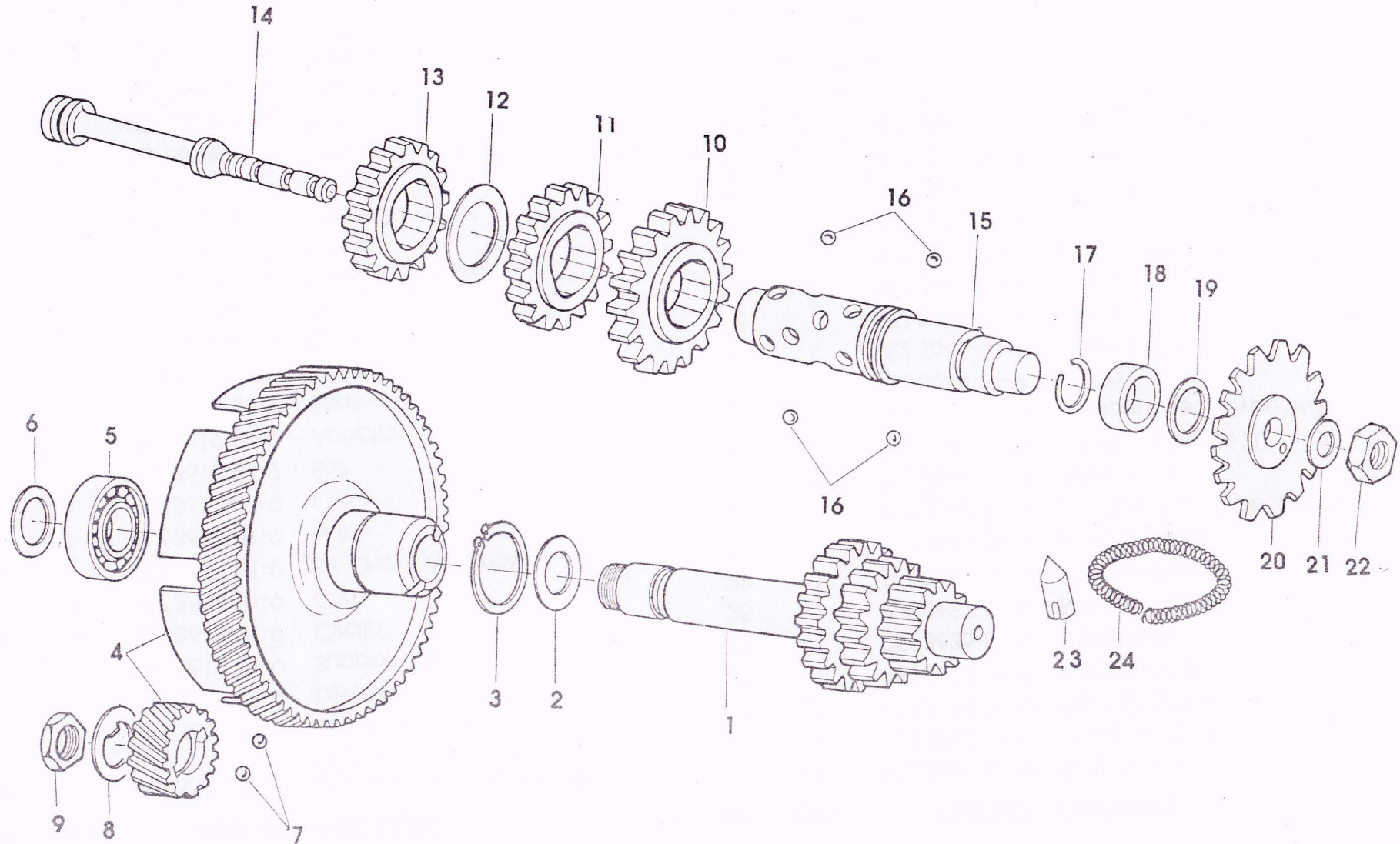


SPACO CARBURETTOR PHBA-15

REF.	QTY.	PART NO	PART NAME	REF.	QTY.	PART NO	PART NAME
1-43		PEZ 3536-01-2	Carburettor-Spaco PHBA 15-AD-1	23	1	PEZ 3632-01-9	Float Type01
1	1	PEZ 3610-01-9	Choke Spindle	24	4	PEZ 3633-01-9	Spring Washer
2	1	PEZ 3611-01-9	Lever Arm	25	1	PEZ 3634-01-9	Float Chamber
3	1	PEZ 3612-01-9	Support Bracket	26	1	PEZ 3635-01-9	Float Spindle
4	1	PEZ 3613-01-9	Circlip	27	1	PEZ 3636-01-9	P.S. Needle
5	1	PEZ 3614-01-9	Clip	28	1	PEZ 3637-01-9	Main Jet No. 53
6	1	PEZ 3615-01-9	Str. Choke Assembly	29	1	PEZ 3638-01-9	Starter jet No. 60
7	1	PEZ 3616-01-9	Nut	30	1	PEZ 3639-01-9	Pilot Jet No.35
8	1	PEZ 3617-01-9	Clip	31	1	PEZ 3640-01-9	Emulsion Tube Type 258 CZ
9	1	PEZ 3618-01-9	Bolt	32	1	PEZ 3641-01-9*	Gasket
10	1	PEZ 3619-01-9	Adaptor	33	1	PEZ 3642-01-9	Throttle Valve No.20
11	1	PEZ 3620-01-9	Sealing Ring	34	1	PEZ 3643-01-9	Conical Needle Type W-12
12	1	PEZ 3621-30-9*	O-Ring	35	1	PEZ 3644-01-9	Circlip
13	1	PEZ 3622-01-9*	Washer	36	1	PEZ 3645-01-9	Cable End Spindle
14	1	PEZ 3623-01-9	Spring	37	1	PEZ 3646-01-9	Spring
15	1	PEZ 3624-01-9	Mixture Controller	38	1	PEZ 3647-01-9*	Gasket
16	1	PEZ 3625-01-9	Spring	39	1	PEZ 3648-01-9	Mixing Chamber Cover
17	1	PEZ 3626-01-9	Valve Controller	40	6	PEZ 3649-01-9	Screw
18	1	PEZ 3627-01-9	Screw	41	1	PEZ 3650-01-9	Nut
19	1	PEZ 3628-01-9*	Washer	42	1	PEZ 3651-01-9	Cable Adjuster
20	1	PEZ 3629-01-9	Banjo	43	1	PEZ 3652-01-9	Cap
21	1	PEZ 3630-01-9	Filter				
22	1	PEZ 3631-01-9*	Washer				

* GASKET KIT No. : PEZ 3653-01-9

MAIN SHAFT — CLUTCH BELL — SELECTOR SHAFT

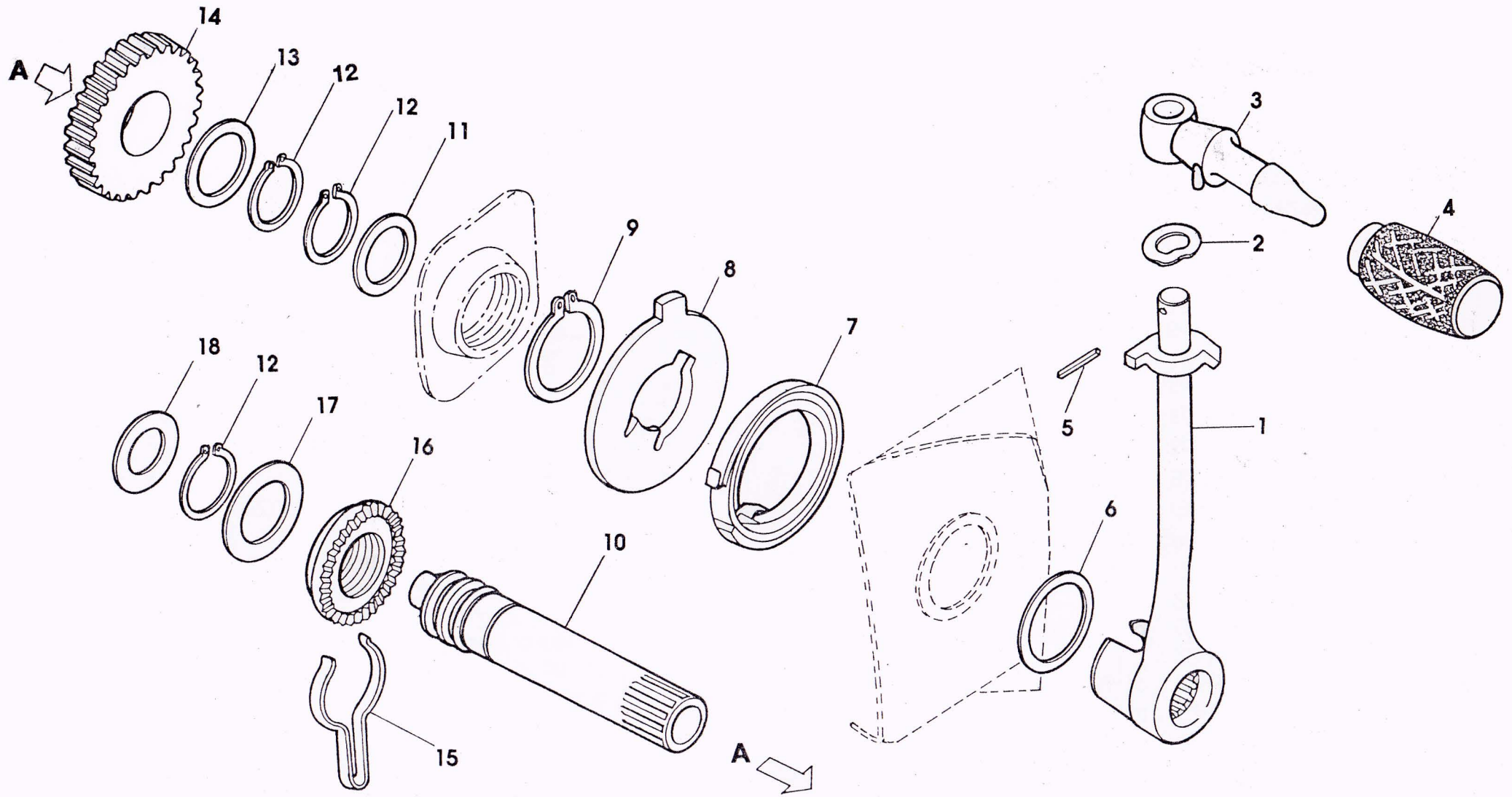


MAIN SHAFT — CLUTCH BELL — SELECTOR SHAFT

REF.	QTY.	PART NO	PART NAME	REF.	QTY.	PART NO	PART NAME
1	1	266-05-157-12	Gear Main Shaft	10	1	267-05-359-13	Gear Wheel 37 T
2	1	276-05-108-15	Main Drive Shaft Distance Washer 15.1 × 24 × 1	11	1	266-05-113-14	Gear Wheel 31 T
	AR	276-05-110-15	Main Drive Shaft Distance Washer 15.1 × 24 × 1.5	12	AR	265-05-256-19	Gear Shim 22.1 × 32 × 0.1
3	1	PEZ 0543-22-4	Circlip 25 × 1.2		AR	265-05-255-19	Gear Shim 22.1 × 32 × 0.2
4	1	PEZ 2832-01-4	Clutch bell & Crankshaft pinion	13	1	266-05-263-13	Gear Wheel 25T
5	1	PEZ 0988-28-4	Ball bearing 6002 15 × 32 × 9	14	1	267-05-106-14	Push rod
6	AR	280-05-174-14	Clutch Pinion Shim 15.1 × 21 × 0.1	15	1	PEZ 3472-01-3	Gear Shift Shaft
	AR	280-05-172-14	Clutch Pinion Shim 15.1 × 21 × 0.2	16	12	278-05-101-15	Ball Ø 7 mm
	AR	280-05-173-14	Clutch Pinion Shim 15.1 × 21 × 0.5	17	1	265-05-181-15	Spring Washer
	AR	280-05-171-14	Clutch Pinion Shim 15.1 × 21 × 0.8	18	1	267-05-549-15	Spacer Bush
7	2	PEZ 0905-28-4	Ball Ø 5 mm	19	AR	265-05-176-19	Selector Shaft Shim 17.1 × 23 × 0.2
8	1	265-05-122-15	Lock Washer 15.2 × 25 × 0.8		AR	265-05-177-19	Selector Shaft Shim 17.1 × 23 × 0.1
9	1	265-05-302-15	Hex. Nut M 15 × 1	20	1	278-05-195-13	Drive Sprocket 15T
				21	1	278-05-208-15	Lock Washer
				22	1	278-05-209-15	Hex. nut M 12 × 1
				<u>23</u>	2	267-05-102-15	Locking Pin ✓
				<u>24</u>	1	267-05-104-15	Tension Spring ✓

AR — AS REQUIRED

KICK STARTER ASSEMBLY

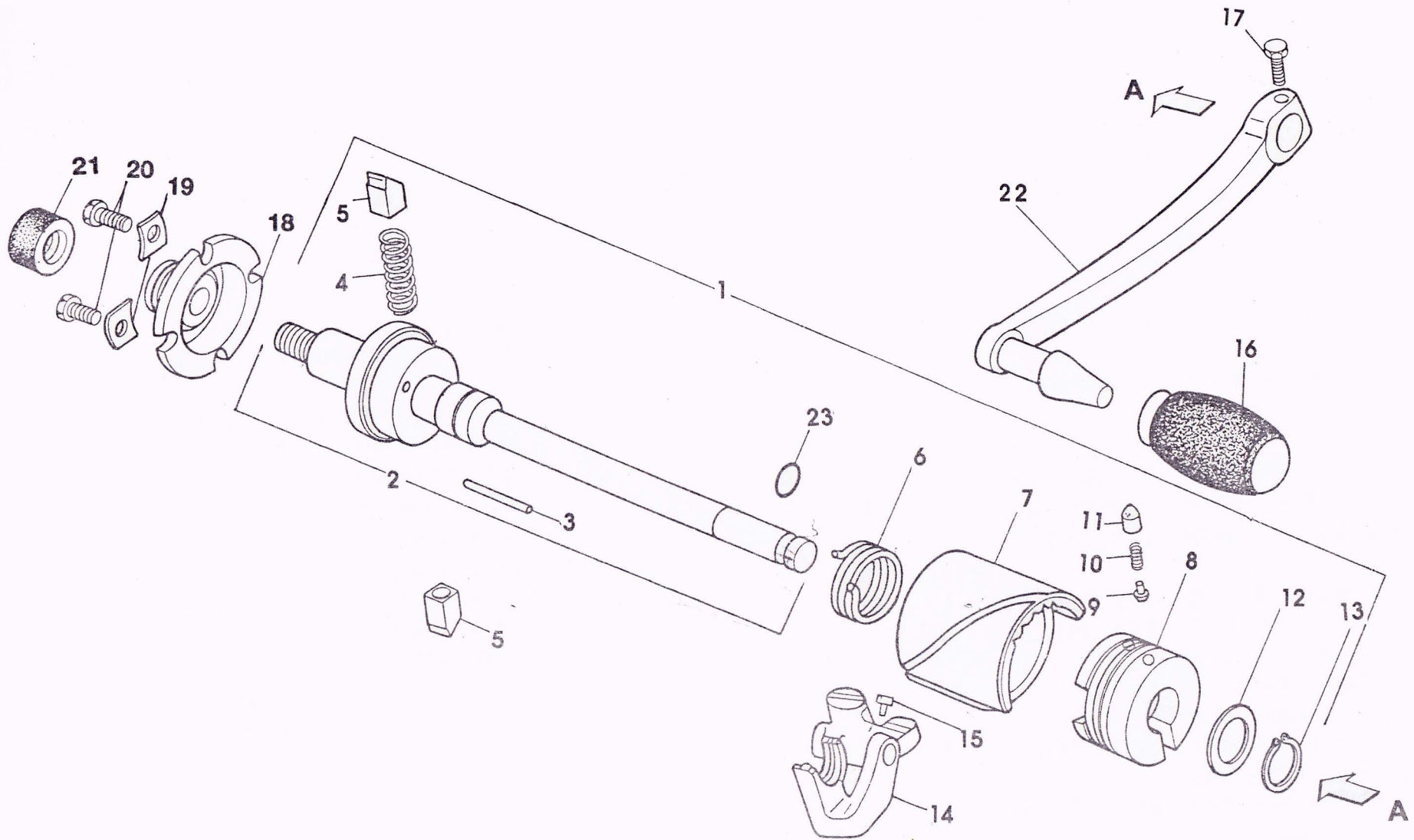


KICK STARTER ASSEMBLY

REF.	QTY.	PART NO	PART NAME	REF.	QTY.	PART NO	PART NAME
1	1	283-05-155-13	Kickstarter lever		AR	267-05-313-19	Kickstarter Shaft LH Shim 20.2 × 28 × 0.5
2	1	284-05-106-15	Spring Washer A 10		AR	267-05-315-19	Kickstarter Shaft LH Shim 20.2 × 28 × 0.2
3	1	283-05-168-14	Kickstarter arm		AR	267-05-310-19	Kickstarter Shaft LH Shim 20.2 × 28 × 0.1
4	1	280-05-175-14	Kickstarter Pedal Rubber				
5	1	PEZ 0800-26-4	Spring Dowel 3 × 18				
6	AR	283-05-156-19	Kickstarter lever shim 28.3 × 34 × 0.5	12	3	PEZ 0542-22-4	Circlip 20 × 1.78
	AR	283-05-157-19	Kickstarter lever shim 28.3 × 34 × 0.8	13	1	265-05-203-15	Spacer Washer 20 × 28 × 2
7	1	267-05-328-14	Kickstarter spring	14	1	267-05-176-13	Kickstarter Gear 35 T
8	1	284-05-603-15	Cover Plate	15	1	267-05-334-15	Brake Spring
9	1	PEZ 0544-22-4	Circlip 28 × 1.5	16	1	267-05-356-14	Drive dog
10	1	278-05-176-14	Kickstarter Shaft	17	1	265-05-257-19	(Kickstarter Gear) Shim 22.1 × 32 × 0.3
11	1	267-05-321-19	Kickstarter Shaft LH Shim 20.2 × 28 × 0.3		AR	265-05-255-19	(Kickstarter Gear) Shim 22.1 × 32 × 0.2
	1	267-05-312-19	Kickstarter Shaft LH Shim 20.2 × 28 × 1.0	18	1	265-05-242-19	Kick Starter RH Shim 16.1 × 28 × 0.5

AR – AS REQUIRED

GEAR SHIFT SHAFT ASSEMBLY

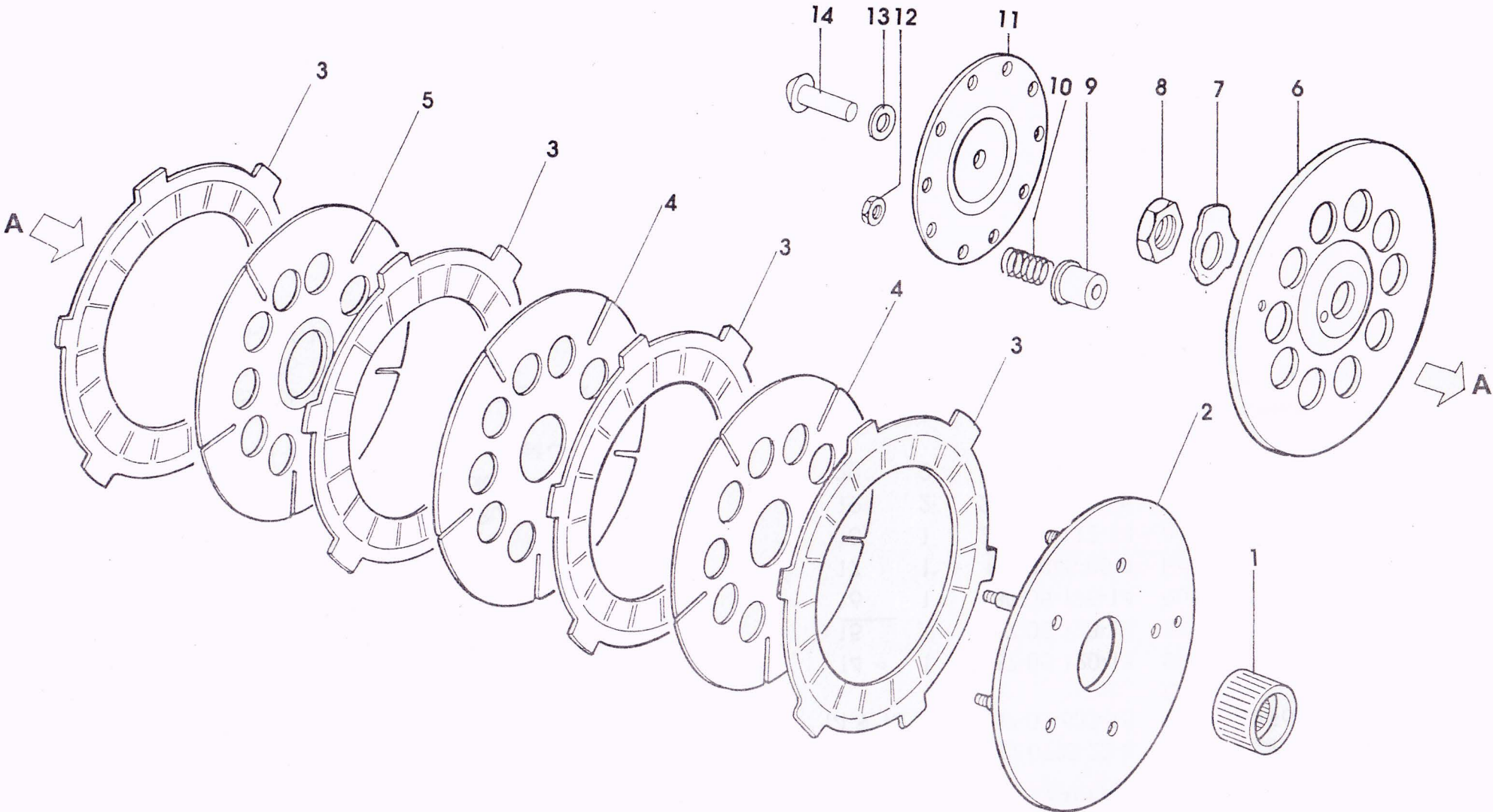


GEAR SHIFT SHAFT ASSEMBLY

REF.	QTY.	PART NO	PART NAME	REF.	QTY.	PART NO	PART NAME
1	1	267-05-749-13	Foot Shift Shaft Complete	13	1	PEZ 0795-22-4	External Circlip 16 × 1
2 & 3	1	267-05-654-15	Foot Shift Shaft Assembly	14 & 15	1	267-05-633-15	Gear Shift Fork Complete
3	1	PEZ 0918-28-4	Needle Roller A3 × 27.8	14	1	267-05-120-13	Shift Fork
4	1	267-05-585-14	Compression Spring	15	1	267-05-123-15	Sliding Bolt
5	2	267-05-586-15	Shift Pawl	16	1	280-05-175-14	Rubber Cover
6	1	278-05-100-14	Torsion Spring	17	1	PEZ 0845-08-4	Hex. Screw M 6 × 16
7	1	267-05-165-13	Gear Slide Bush	18	1	267-05-112-14	Adjustment Bell
8	1	281-05-137-14	Ratchet Holder	19	2	267-05-113-15	Washer
9	1	PEZ 0921-27-4	Round head rivet 2.6 × 6	20	2	PEZ 0894-11-4	Slotted pan head screw M 6 × 16
10	1	267-05-126-15	Compression Spring x	21	1	267-05-130-15	Rubber sleeve
11	1	267-05-125-15	Locking Pin	22	1	283-05-165-14	Gear Change Lever
12	AR	267-05-244-19	Shim 16.2 × 22.8 × 0.1	23	1	266-05-192-19	'O' Ring

AR – AS REQUIRED

CLUTCH ASSEMBLY

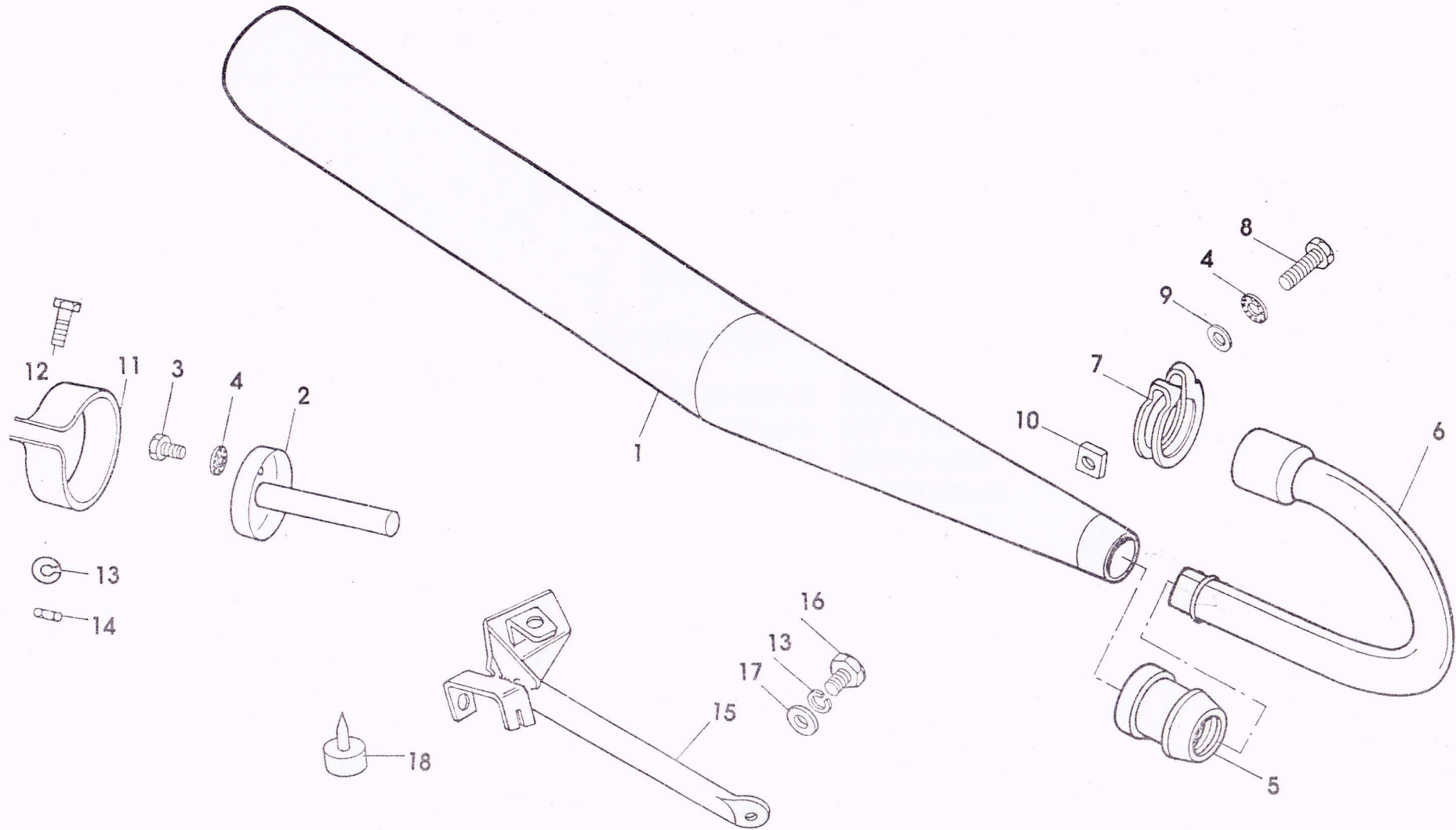


CLUTCH ASSEMBLY

REF.	QTY.	PART NO	PART NAME
1	1	265-06-201-14	Clutch pinion
2	1	265-06-606-15	Support plate
3	1	PEZ 1318-01-4	Clutch friction plate
	set		(Only as a set of 4) (of 280-06-102-14)
4	2	285-06-124-14	Clutch plate
5	1	285-06-125-14	Clutch plate (Bow)
6	1	265-06-127-14	Cover plate
7	1	284-06-104-14	Lock washer
8	1	265-06-202-15	Hex. nut M 12 × 1
9	10	261-06-155-15	Spring Sleeve
10	10	281-06-101-15	Pressure Spring
11	1	265-06-216-14	Pressure Plate
12	4	PEZ 0835-14-4	Hex. nut M 4
13	1	265-05-296-19	Thrust pin Shim 6.1 × 11.8 × 0.8
	AR	265-05-295-19	Thrust pin Shim 6.1 × 11.8 × 0.4
	AR	265-05-294-19	Thrust pin Shim 6.1 × 11.8 × 0.2
14	1	247-05-233-14	Pressure Pin

AR – AS REQUIRED

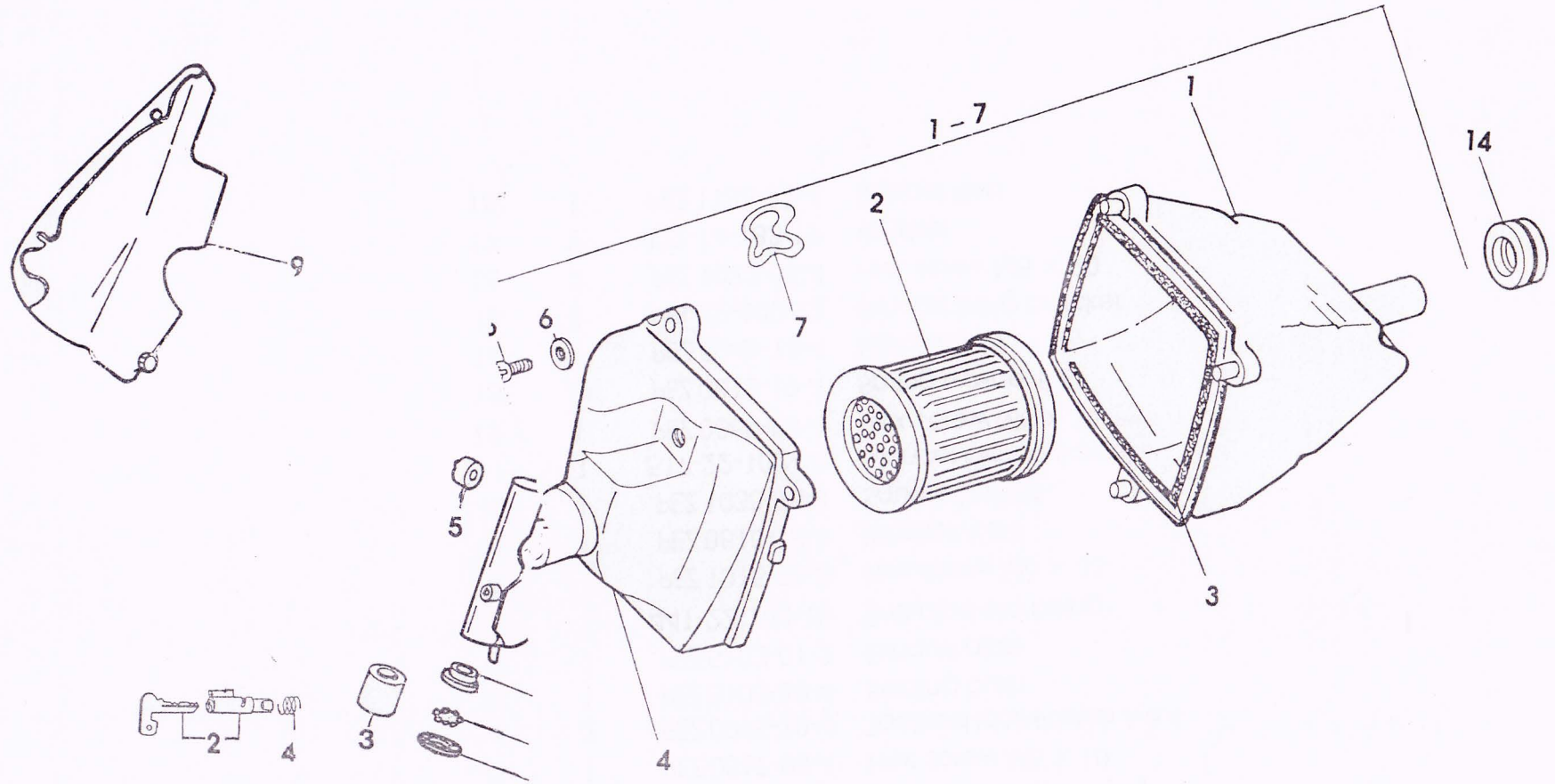
SILENCER ASSEMBLY



SILENCER ASSEMBLY

REF.	QTY.	PART NO	PART NAME
1-4	1	PEZ 5101-01-3	Silencer assembly
1	1	PEZ 5103-01-1	Silencer Exhaust Cover
2	1	517-22-630-13	Exhaust insert assembly
3	1	PEZ 0867-08-4	Hex. screw M6 × 10
4	2	PEZ 0995-20-4	Toothed lockwasher A 6.4
5	1	PEZ 5105-30-4	Sealing bush
6	1	PEZ 5102-01-2	Exhaust pipe
7	1	441-22-104-15	End pipe clamping
8	1	PEZ 1015-08-4	Hex. screw M6 × 35
9	1	PEZ 0810-18-4	Washer A 6.4
10	1	PEZ 1035-15-4	Square Nut M6
11	1	517-22-102-14	Silencer clamp (large)
12	1	PEZ 0869-08-4	Hex. screw M8 × 25
13	3	PEZ 0818-19-4	Spring washer B 8
14	1	PEZ 0946-14-4	Hex. Nut M8
15	1	448-22-600-12	Exhaust fixing bracket
16	2	PEZ 1022-08-4	Hex. screw M8 × 20
17	2	422-14-183-19	Washer
18	1	PEZ 1135-30-4	Rubber Rest

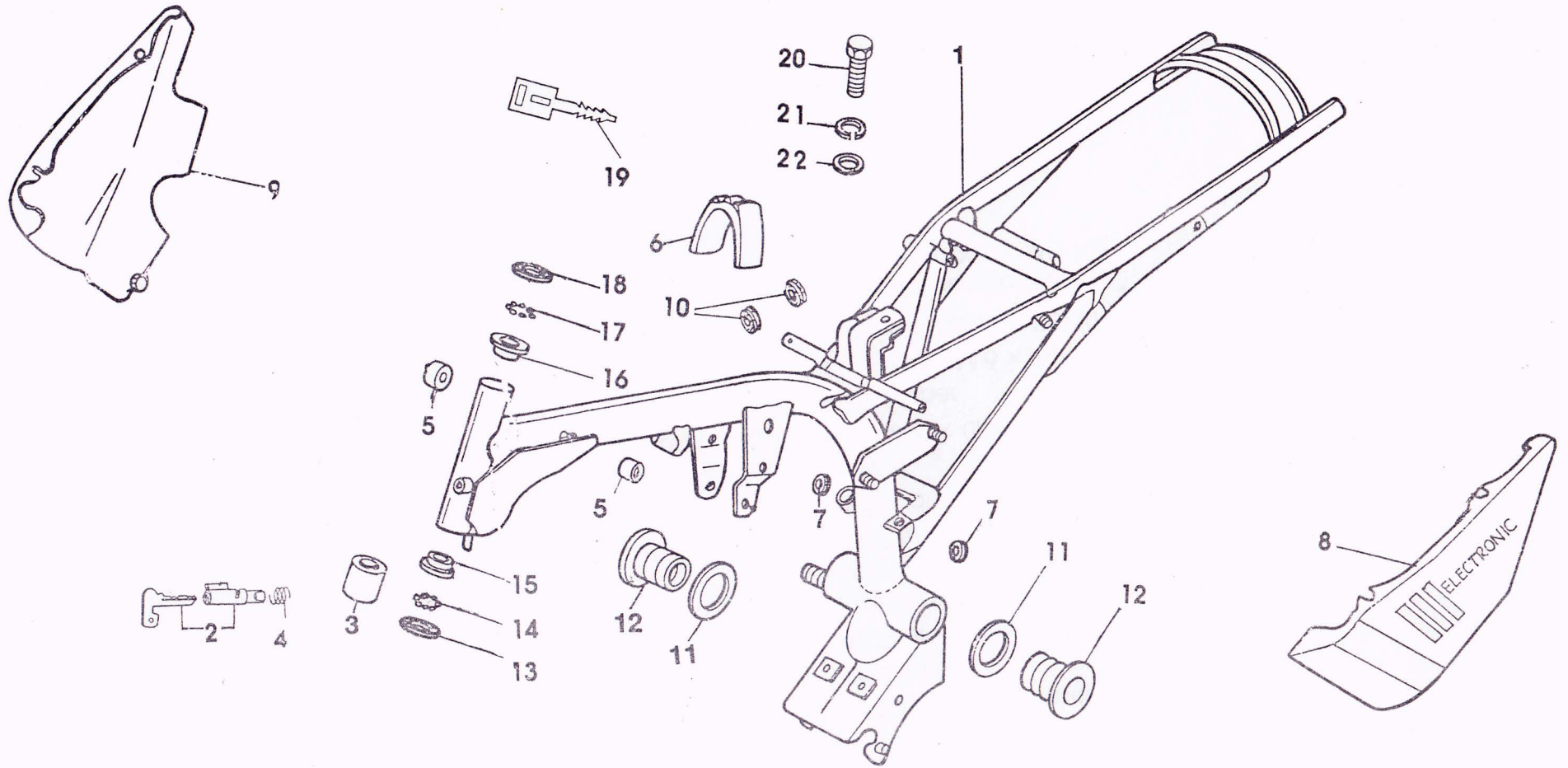
AIR FILTER ASSEMBLY



AIR FILTER ASSEMBLY

REF.	QTY.	PART NO	PART NAME
1-7	1	448-10-709-12	Air Filter Assembly
1	1	448-10-614-12	Air Filter Housing
2	1	448-10-613-14	Air Filter Element Assembly
3	1	448-10-141-15	Sealing Cord
4	1	448-10-142-12	Air Filter Housing Front
5	3	PEZ 1036-12-4	Pan Head Screw with Recessed Head M 5 × 12
6	3	PEZ 1037-18-4	Washer B 5.3
7	1	448-10-217-15	Terminal Lock
8	1	529-10-166-15	Sleeve
9	1	400-20-105-19	Pipe Ø 8 × 0.75
10	1	400-20-106-19	Flat washer
11	1	PEZ 0845-08-4	Hex. Screw M 6 × 16
12	2	PEZ 0986-31-4	Clamping Clip AL 25-40
13	1	280-04-114-14	Bellows (Mikcarb VM-15)
	ALT	PEZ 3534-30-4	Bellows (Spaco PHBA-15)
14	1	448-10-140-15	Grommet

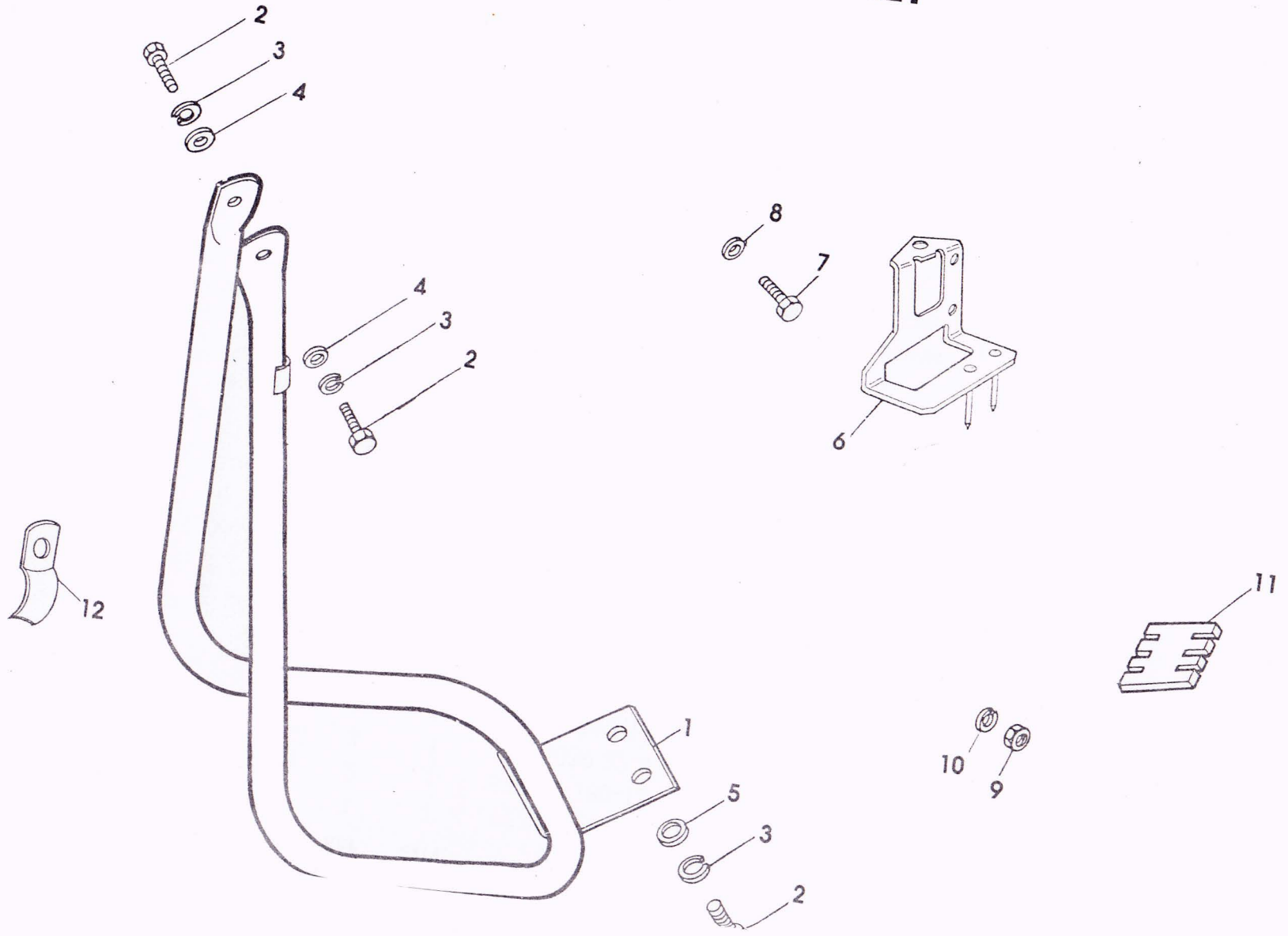
FRAME – SIDE COVER – STEERING BEARING ASSEMBLY



FRAME – SIDE COVER – STEERING BEARING ASSEMBLY

REF.	QTY.	PART NO	PART NAME
1	1	PEZ 2057-01-0	Frame Assembly
2	1	529-10-180-15	Steering Lock
3	1	PEZ 5039-32-4	Sleeve
4	1	517-10-227-15	Spring
5	2	521-10-140-15	Damper
6	1	448-10-121-13	Petrol Tank Pad
7	2	529-10-166-15	Sleeve (bottom) (side cover)
8	1	PEZ 3175-01-3	Frame Cover LH
9	1	PEZ 3176-01-3	Frame Cover RH
10	4	448-10-146-15	Grommet (Top side cover)
11	2	448-10-130-15	Washer 41.5 × 53 × 2
12	2	448-10-129-14	Bush Ø 41.8
13	1	517-13-104-15	Ball race cover
14	19	PEZ 0906-28-4	Ball Ø 6 mm
15	1	517-13-103-15	Bearing Race Lower
16	1	517-13-102-15	Bearing race upper
17	19	PEZ 0906-28-4	Ball Ø 6 mm
18	1	517-13-101-15	Adjusting Ring
19	2	PEZ 5084-32-4	Strap
20	2	PEZ 0845-08-4	Hex. screw M 6 × 16
21	2	PEZ 0819-19-4	Spring washer
22	2	PEZ 0810-18-4	Washer

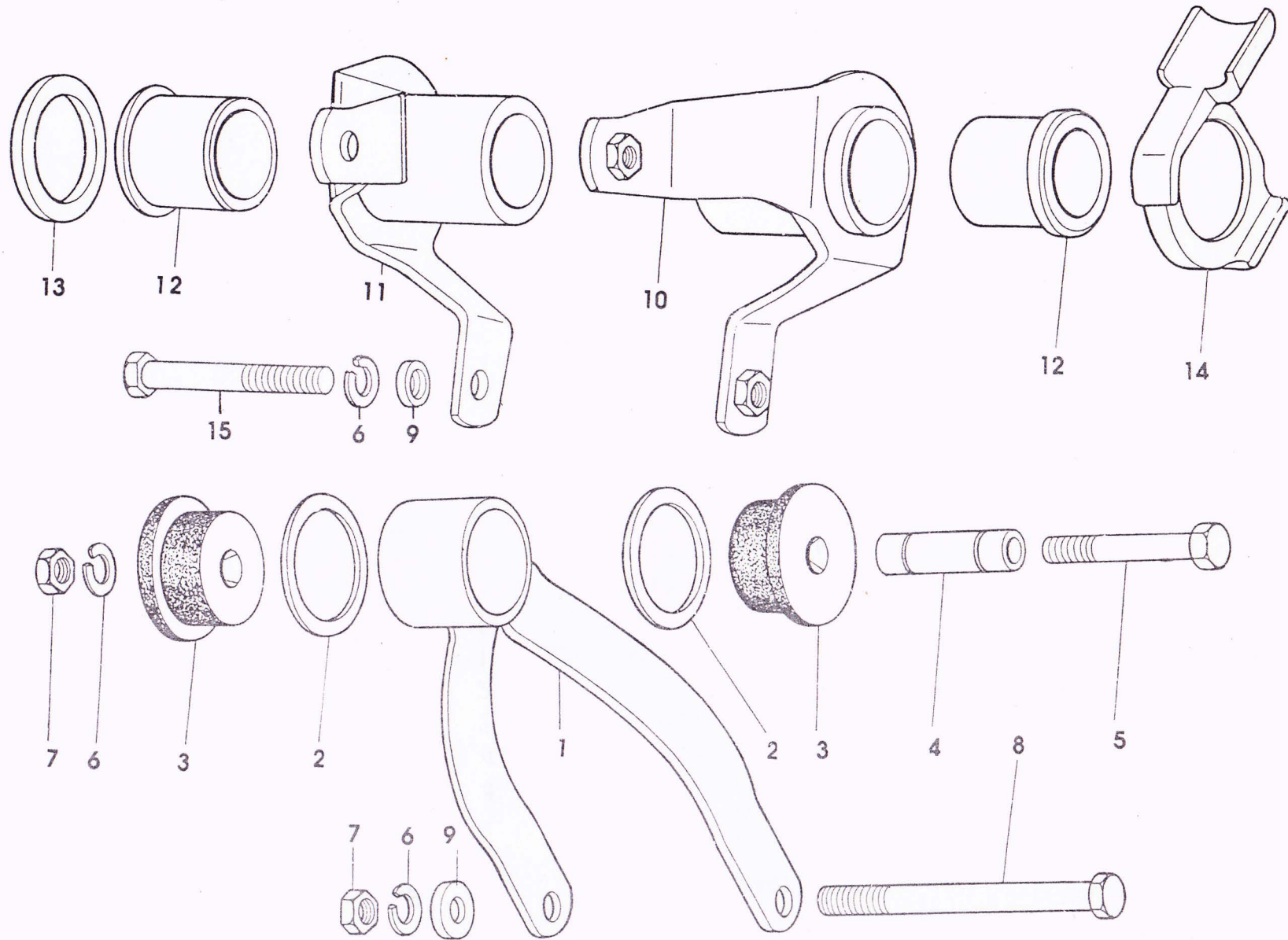
CRADLE DOWN TUBE - BATTERY MOUNTING BRACKET



CRADDLE DOWN TUBE – BATTERY MOUNTING BRACKET

REF.	QTY.	PART NO	PART NAME
1	1	448-10-648-11	Bottom Tube Pair Assembly
2	4	PEZ 0871-08-4	Hex.Screw M 8 × 18
3	4	PEZ 0818-19-4	Spring Washer B 8
4	2	PEZ 1008-18-4	Washer A 8.4
5	2	PEZ 0813-18-4	Washer A 8.4
6	1	540-16-612-14	Angle bracket assembly
7	1	PEZ 0861-08-4	Hex. screw M 6 × 12
8	1	PEZ 0810-18-4	Washer A 6.4
9	1	PEZ 0945-14-4	Hex. nut M 6
10	2	448-10-192-15	Lock Washer
11	2	517-16-286-15	4 Pole connector
12	1	448-10-157-15	Clamping Piece

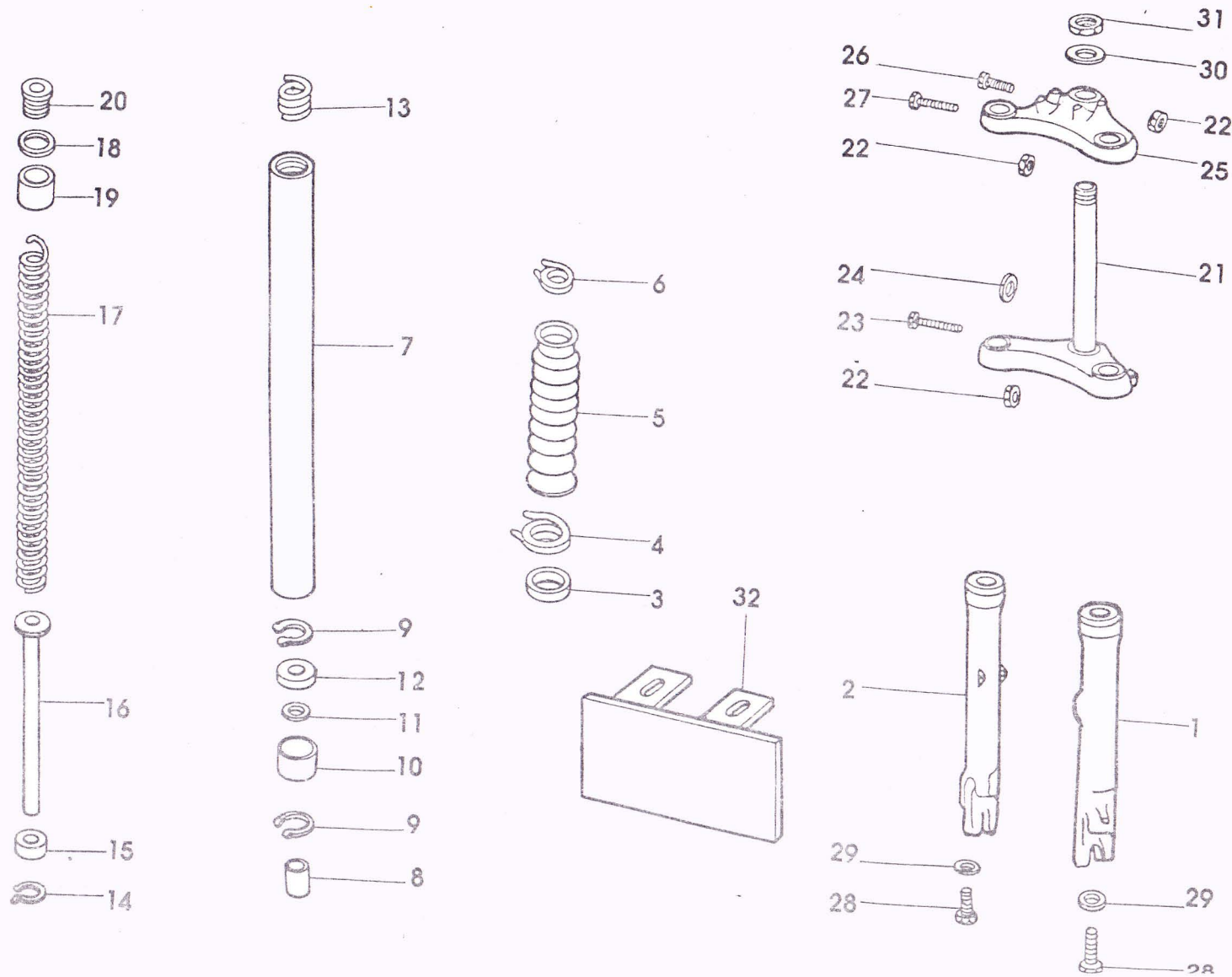
ENGINE MOUNTING BRACKET ASSEMBLY



ENGINE MOUNTING BRACKET ASSEMBLY

REF.	QTY.	PART NO	PART NAME
1	1	529-18-607-14	Engine Suspension Front Complete
2	2	517-18-110-19	Washer 30.2 × 37 × 1.5
3	2	517-18-109-15	Rubber Collar Bush
4	1	428-18-108-15	Spacer Tube
5	1	PEZ 0850-08-4	Hex. bolt M 8 × 55
6	4	PEZ 0818-19-4	Spring washer B 8
7	2	PEZ 0946-14-4	Hex. nut M 8
8	1	PEZ 1017-08-4	Hex. bolt M 8 × 95
9	3	405-18-109-19	Washer 8.4 × 16 × 3
10	1	448-18-605-14	Engine Suspension LH Assembly
11	1	448-18-606-14	Engine Suspension RH Assembly
12	2	448-18-104-14	Bearing bush Ø 29
13	1	448-18-106-15	Sealing ring 30 × 40 × 4
14	1	540-18-103-13	Sliding Piece
15	2	PEZ 1016-08-4	Hex. bolt M 8 × 65

FRONT SUSPENSION

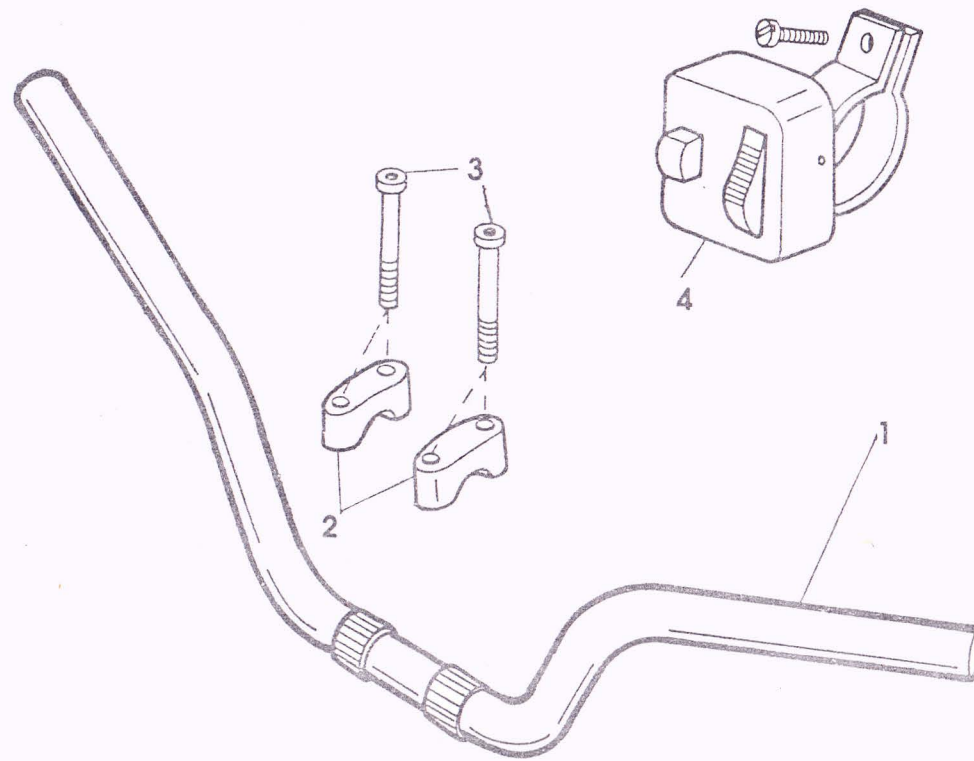


FRONT SUSPENSION

FRONT SUSPENSION

REF.	QTY.	PART NO	PART NAME	REF.	QTY.	PART NO	PART NAME
1-32	1	PEZ 2539-01-1	Front Fork Complete	19	2	PEZ 0208-01-4	Spacer tube
1	1	PEZ 1234-01-2	Front Fork LH			PEZ 1009-18-4	Washer A 7.4 (Not shown)
2	1	PEZ 1235-01-2	Front Fork RH	20	2	PEZ 0204-32-4	Fork tube screw
3	2	PEZ 1217-30-4	Oil Seal (Type A) 28 × 40 × 7	21	1	PEZ 2454-01-2	Crown Bottom Assembly
4	1	PEZ 0203-01-4	Clamp Ring Lower RH	22	5	PEZ 0946-14-4	Hex. nut M 8
	1	PEZ 1209-01-4	Clamp Ring Lower LH	23	2	PEZ 1011-09-4	Hex. Socket Head Cap Screw M 8 × 45
5	2	PEZ 0205-30-3	Rubber Sleeve	24	4	PEZ 0813-18-4	Washer A 8.4
6	1	PEZ 0202-01-4	Clamp Ring upper LH	25	1	PEZ 0144-01-2	Front Fork Crown Top
	1	PEZ 1208-01-4	Clamp Ring Upper RH	26	1	PEZ 0874-09-4	Hex. Socket Head Cap Screw M 8 × 35
7	2	PEZ 5040-01-4	Fork Tube	27	2	PEZ 0854-08-4	Hex. bolt M 8 × 60
8	2	PEZ 0207-01-4	Damper tube seat bush	28	2	PEZ 0221-09-4	Hex. Socket Head Cap Screw M 8 × 30
9	4	PEZ 0209-23-4	Internal circlip 23 × 1.2	29	2	PEZ 0222-21-4	Washer
10	2	PEZ 0210-32-4	Damper bush	30	1	442-13-111-15	Washer 26.2 × 37.8 × 1.5
11	2	PEZ 0212-21-4	Washer (Al)	31	1	520-12-143-15	Screw Cap Nut
12	2	PEZ 0211-32-4	ring	32	1	PEZ 3381-01-3	Front Number Plate Assembly
13	2	PEZ 0215-01-4	Return spring				
14	2	PEZ 0214-22-4	External circlip 12 × 1				
15	2	PEZ 0200-32-4	Damper tube bush				
16	2	PEZ 0201-01-3	Damper tube assembly				
17	2	PEZ 0197-01-3	Compression spring				
18	2	PEZ 0213-30-4	Sealing Ring				

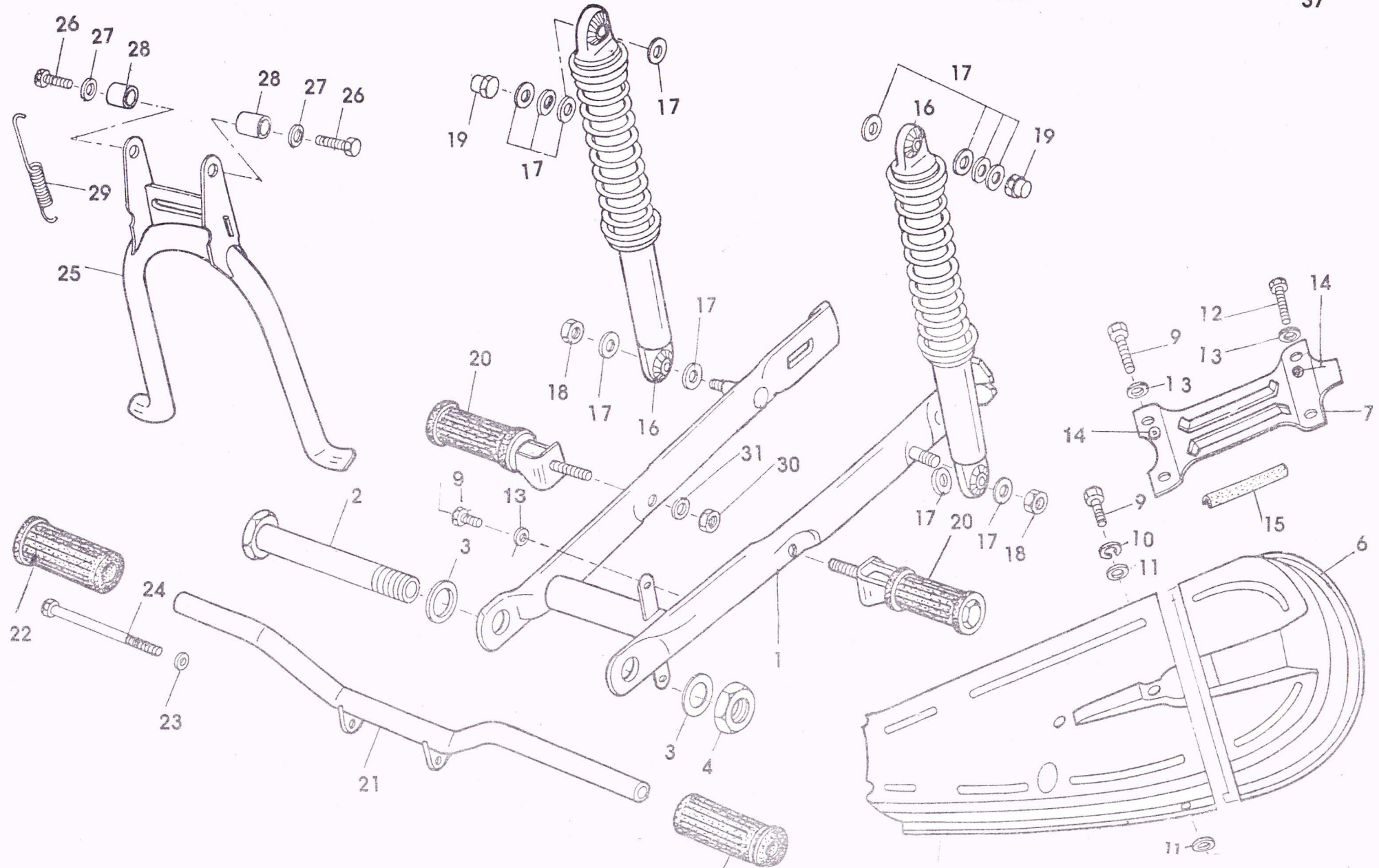
HANDLE BAR AND SWITCH ASSEMBLY



HANDLE BAR AND SWITCH ASSEMBLY

REF.	QTY.	PART NO	PART NAME
1	1	448-13-101-11	Handle bar
2	2	448-13-100-14	Handle bar clamp
3	4	PEZ 1012-09-4	Hex. Socket Head Cap Screw M 6 × 80
4	1	PEZ 1284-29-4	Switch Assembly Complete

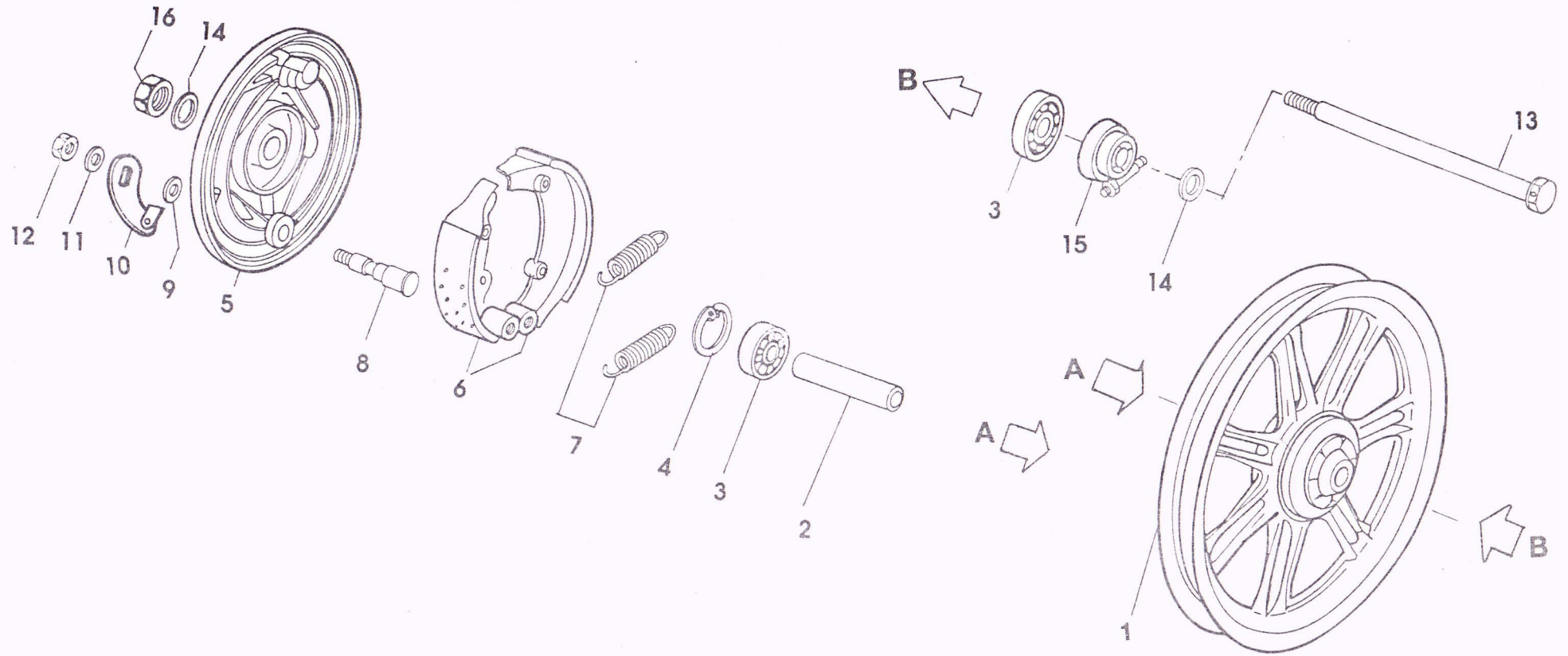
SWINGARM – FOOT REST ASSEMBLY – STAND ASSEMBLY – FULL CHAIN GUARD



**SWINGARM – FOOT REST ASSEMBLY –
STAND ASSEMBLY – FULL CHAIN GUARD**

REF.	QTY.	PART NO	PART NAME	REF.	QTY.	PART NO	PART NAME
1	1	PEZ 5251-01-2	Rear Wheel Fork	17	12	PEZ 1013-18-4	Washer 10.5
2	1	PEZ 3238-01-3	Shaft Complete	18	2	519-15-119-19	Stover lock nut M 10
3	2	448-14-109-15	Washer 25 x 36 x 0.2	19	2	PEZ 5461-17-4	Domed cap nut
4	1	448-14-102-15	Hex. nut M 24 x 1.5	20	2	521-14-611-13	Foot Rest Complete
5	1	PEZ 5236-01-1	Chain guard	2	2	PEZ 0278-30-4	Foot Rest Rubber
6	1	PEZ 5242-01-2	Chain guard cover assembly	21	1	540-14-603-13	Front Foot Rest Tube Assembly
7	1	PEZ 5248-01-3	Back plate assembly	22	2	PEZ 2341-30-4	Foot Rest Rubber
8	1	PEZ 1640-30-4	Cap	23	1	PEZ 0818-19-4	Spring washer B 8
9	4	PEZ 0861-08-4	Hex. screw M 6 x 12	24	1	PEZ 1018-08-4	Hex. bolt M 8 x 110
10	2	PEZ 0819-19-4	Spring washer B6	25	1	448-21-605-12	Vehicle Stand
11	2	PEZ 0810-18-4	Washer A6,4	26	2	PEZ 0869-08-4	Hex. Screw M 8 x 25
12	2	PEZ 0867-08-4	Hex. screw M 6 x 10	27	2	PEZ 0975-18-4	Washer
13	4	PEZ 0996-21-4	Curved Spring Washer 6.5	28	2	PEZ 3103-01-4	Spacer bush
14	4	PEZ 1641-30-4	Rubber washer	29	1	448-21-118-14	Tension Spring
15	2	PEZ 5311-32-4	Beading	30	2	PEZ 0840-14-4	Hex. nut M 10
16	2	448-14-700-13	Shock absorber	31	2	PEZ 0817-19-4	Spring washer B 10

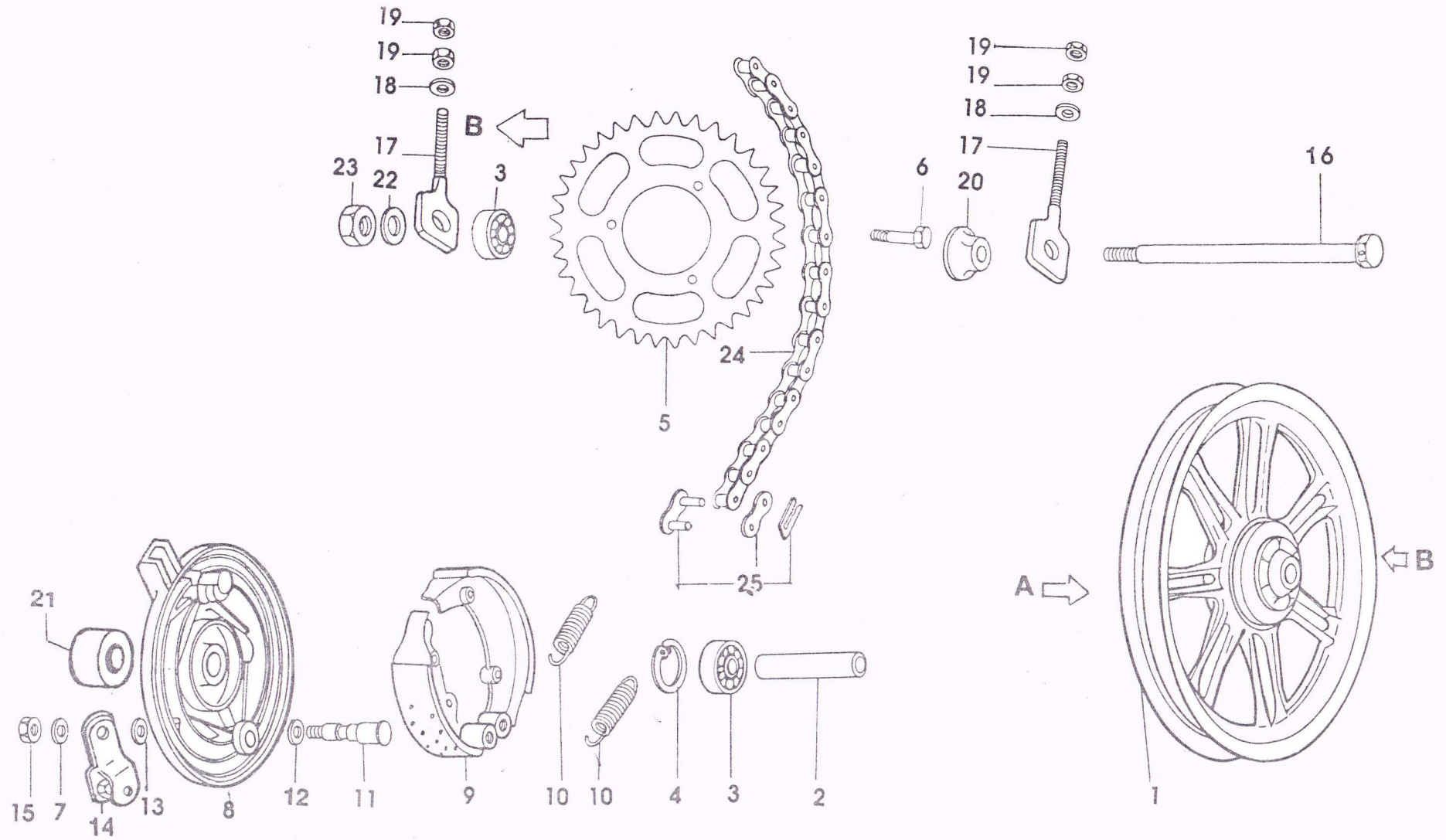
FRONT WHEEL – BRAKE ASSEMBLY 120 MM



FRONT WHEEL – BRAKE ASSEMBLY 120 MM

REF.	QTY.	PART NO	PART NAME
1	1	448-15-650-10	Front wheel
2	1	446-15-149-15	Spacer tube
3	2	PEZ 0989-28-4	Ball Bearing 6201 Z (12 × 32 × 10)
4	1	PEZ 0545-23-4	Circlip 32 × 1.2
5	1	448-15-605-12	Front brake cover plate
6	1 set	PEZ 1317-01-4	Brake shoe with lining (Only as a pair)
7	2	517-15-127-15	Brake shoe spring
8	1	460-15-602-15	Brake cam Assembly
9	1	460-15-108-15	Washer
10	1	PEZ 3505-01-4	Brake lever assembly
11	1	PEZ 0824-18-4	Washer A 6.4
12	1	519-22-111-19	Slover lock nut
13	1	PEZ 2762-01-3	Front wheel spindle
14	2	448-15-144-15	Washer
15	1	PEZ 1216-01-4	Speedo hub drive
16	1	PEZ 1025-14-4	Hex. nut 12 × 1.5

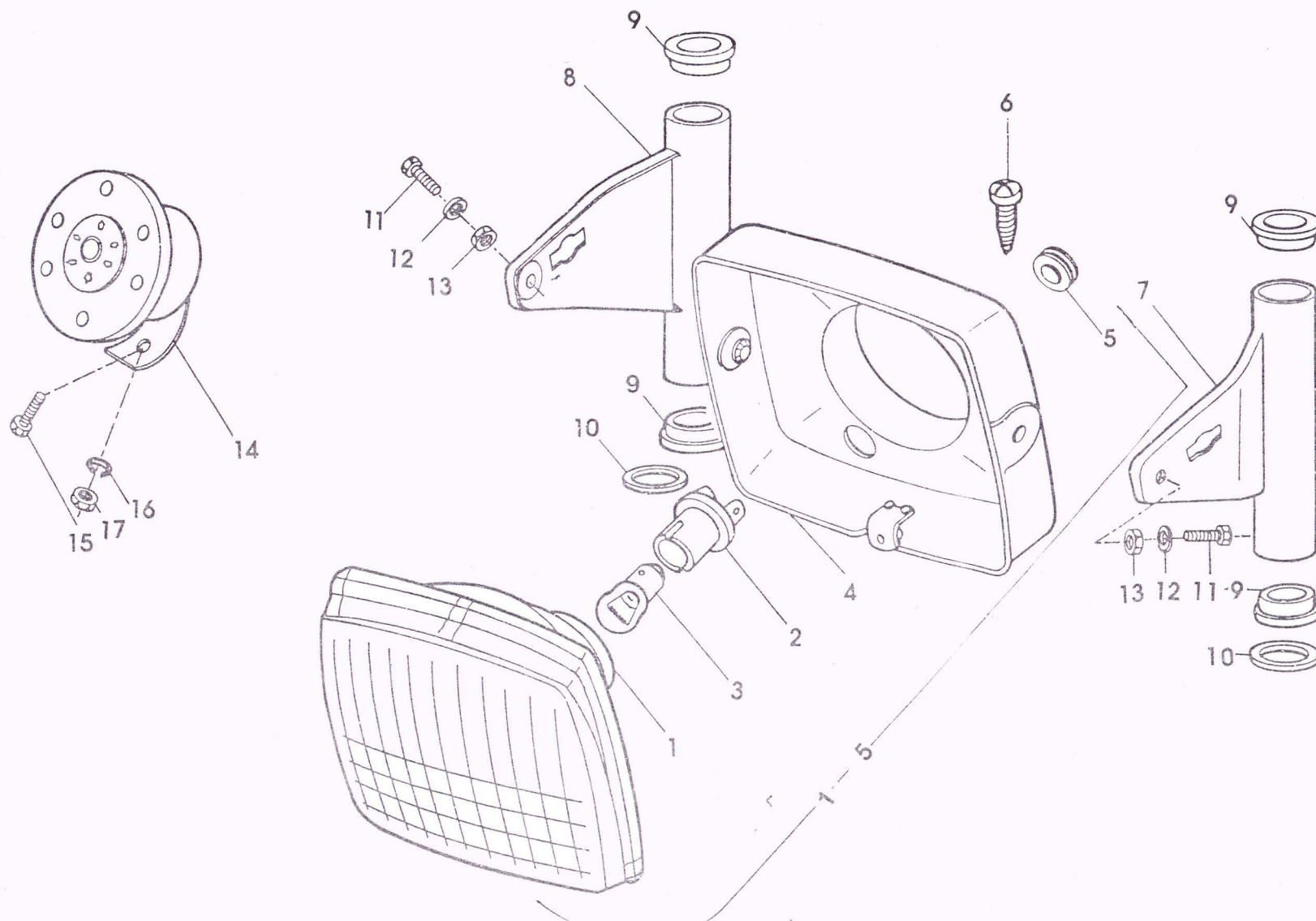
REAR WHEEL – BRAKE ASSEMBLY 120 MM SPOCKET



REAR WHEEL – BRAKE ASSEMBLY 120 MM SPROCKET

REF.	QTY.	PART NO	PART NAME	REF.	QTY.	PART NO	PART NAME
1	1	448-15-651-10	Rear Wheel	13	1	460-15-108-15	Washer
2	1	446-15-152-15	Spacer tube	14	1	PEZ 1219-01-4	Brake lever assembly
3	2	PEZ 0989-28-4	Ball bearing 6201 Z (12 × 32 × 10)	15	1	517-22-111-19	Hex. nut M 6
4	1	PEZ 0545-23-4	Circlip 32 × 1.2	16	1	PEZ 2751-01-3	Rear Wheel spindle
5	1	PEZ 5043-01-3	Rear Wheel Sprocket 41T	17-18 & 19	2	448-15-728-15	Chain tensioner only as a set
6	3	PEZ 0869-08-4	Hex. screw M 8 × 25	18	2	PEZ 1038-18-4	Washer 6.4 Only as a set
7	1	PEZ 0818-19-4	Spring washer B 8	19	4	PEZ 0945-14-4	Hex. nut M 6 only as a set
8	1	448-15-606-12	Rear brake cover plate	20	1	448-15-102-15	Spacer Bush
9	1 set	PEZ 1317-01-4	Brake shoe with lining (Set of 2)	21	1	448-15-103-15	Spacer Bush
10	2	517-15-127-15	Brake shoe spring	22	1	PEZ 0987-18-4	Washer 13
11	1	460-15-602-15	Brake Cam Assembly	23	1	PEZ 1025-14-4	Hex. nut M 12 × 1.5
12	1	267-05-597-19	Brake Cam flat washer	24	1	432-18-640-19	Chain (112 Links)
				25	1	432-18-900-19	Connecting link assembly

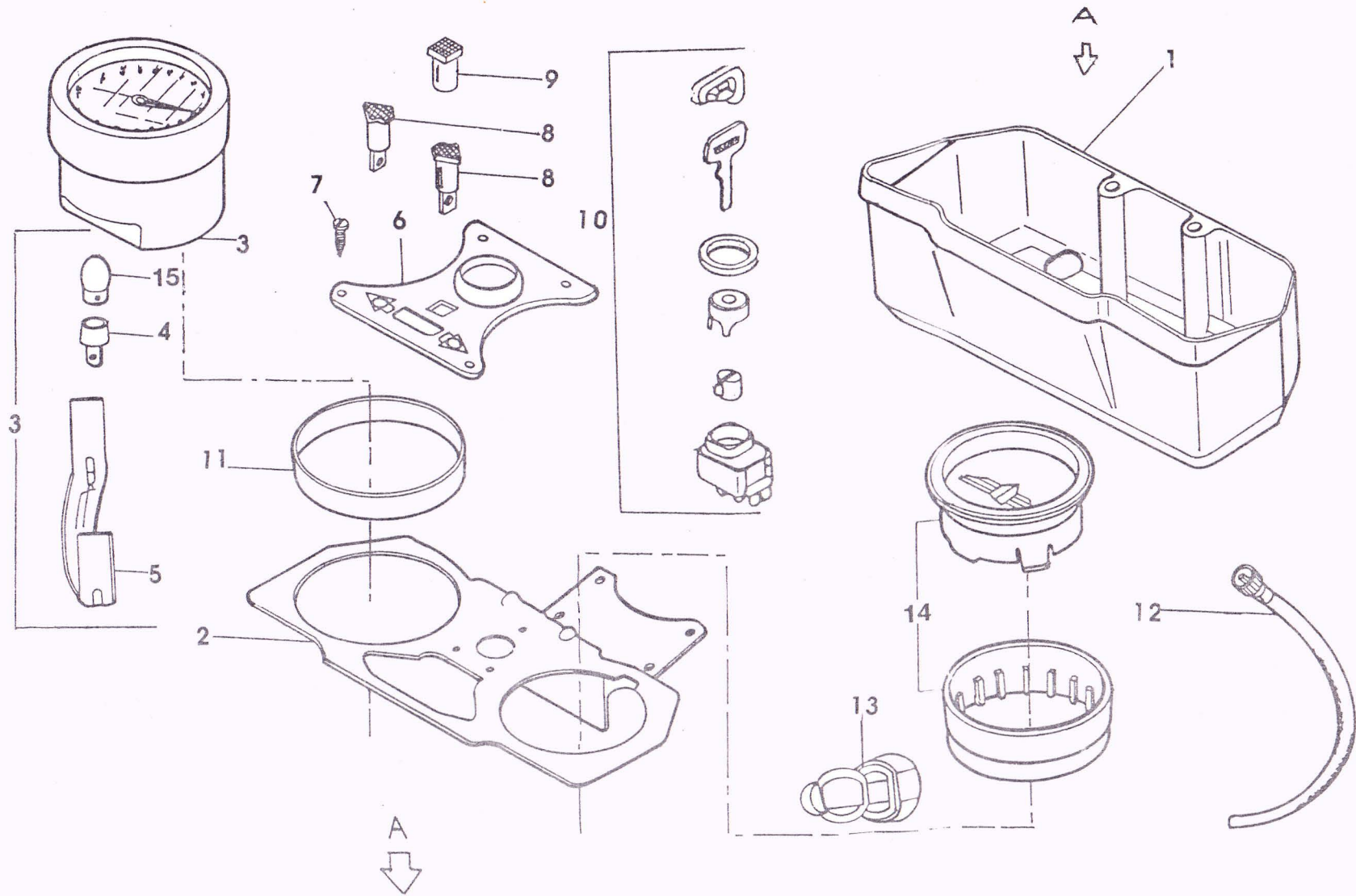
HEAD LAMP – A/C HORN



HEAD LAMP – A/C HORN

REF.	QTY.	PART NO	PART NAME	REF.	QTY.	PART NO	PART NAME
1-5	1	PEZ 2676-01-3	Head lamp assembly	9	4	448-16-105-15	Guide Bush
1	1	PEZ 2671-29-2	Head lamp unit	10	2	PEZ 2590-32-4	Spacer
2	1	PEZ 1039-29-9	Bulb holder	11	2	PEZ 0869-08-4	Hex. Screw M 8 × 25
3	1	PEZ 0997-29-4	Bulb 6 V - 25/25 W	12	2	PEZ 0818-19-4	Spring washer B 8
4	1	PEZ 0509-01-2	Head lamp housing assembly	13	2	PEZ 0813-18-4	Washer A 8.4
5	1	517-16-239-15	Cable Grommet	14	1	PEZ 5087-29-4	A.C. Horn - Eyelet type terminal
6	1	PEZ 1036-12-4	Pan head screw with recessed head M 5 × 12	15	1	PEZ 0845-08-4	Hex. screw M 6 × 16
7	1	448-16-691-13	Head lamp holder assembly LH	16	1	PEZ 0819-19-4	Spring washer Bm6
8	1	448-16-692-13	Head lamp holder assembly RH	17	1	PEZ 0945-14-4	Hex. Nut M6

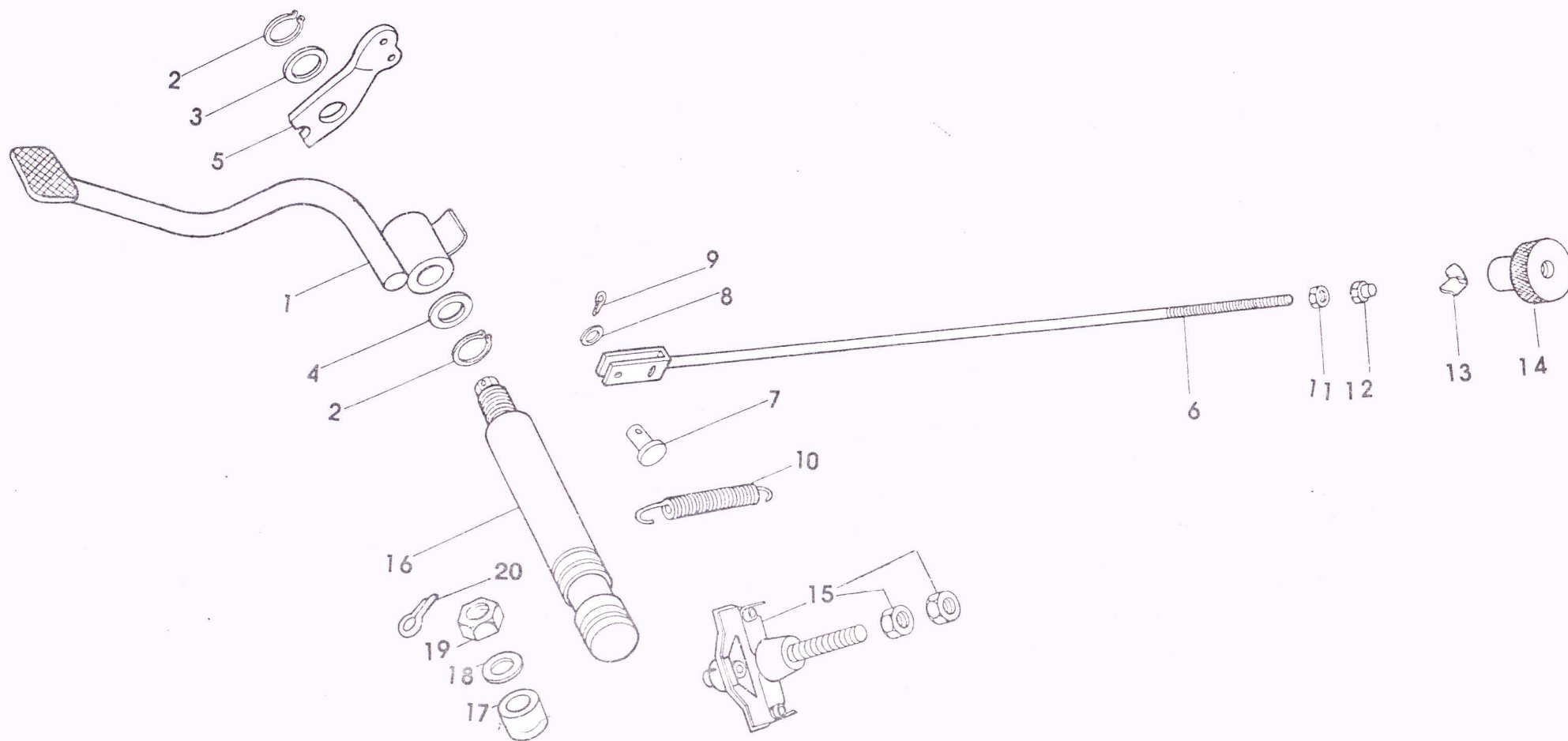
COCKPIT



COCKPIT

REF.	QTY.	PART NO	PART NAME
1	1	448-16-152-11	Cockpit housing
2	1	448-16-600-13	Cockpit Support Bracket Assembly
3	1	PEZ 1048-01-2	Speedometer complete
4	1	PEZ 1053-29-4	Speedometer bulb holder
5	1	PEZ 1050-01-4	Speedometer mounting bracket
6	1	529-16-138-12	Plate
7	4	PEZ 0897-12-4	Star Head Screw BZ 4.8 × 16
8	2	PEZ 2158-29-4	Dummy indicator (Amber)
9	1	PEZ 0769-29-4	Signal Lamp (Blue)
10	1	530-16-790-13	Ignition switch assembly
11	1	529-16-160-15	Spacer ring
12	1	PEZ 1058-01-3	Speedometer cable assembly
13	1	529-16-168-15	Cable Guide With Clamp
14	1	529-16-182-12	Moulded Cover
15	1	PEZ 1052-29-4	Speedometer bulb

BRAKE PEDAL ASSEMBLY – BRAKE LIGHT SWITCH

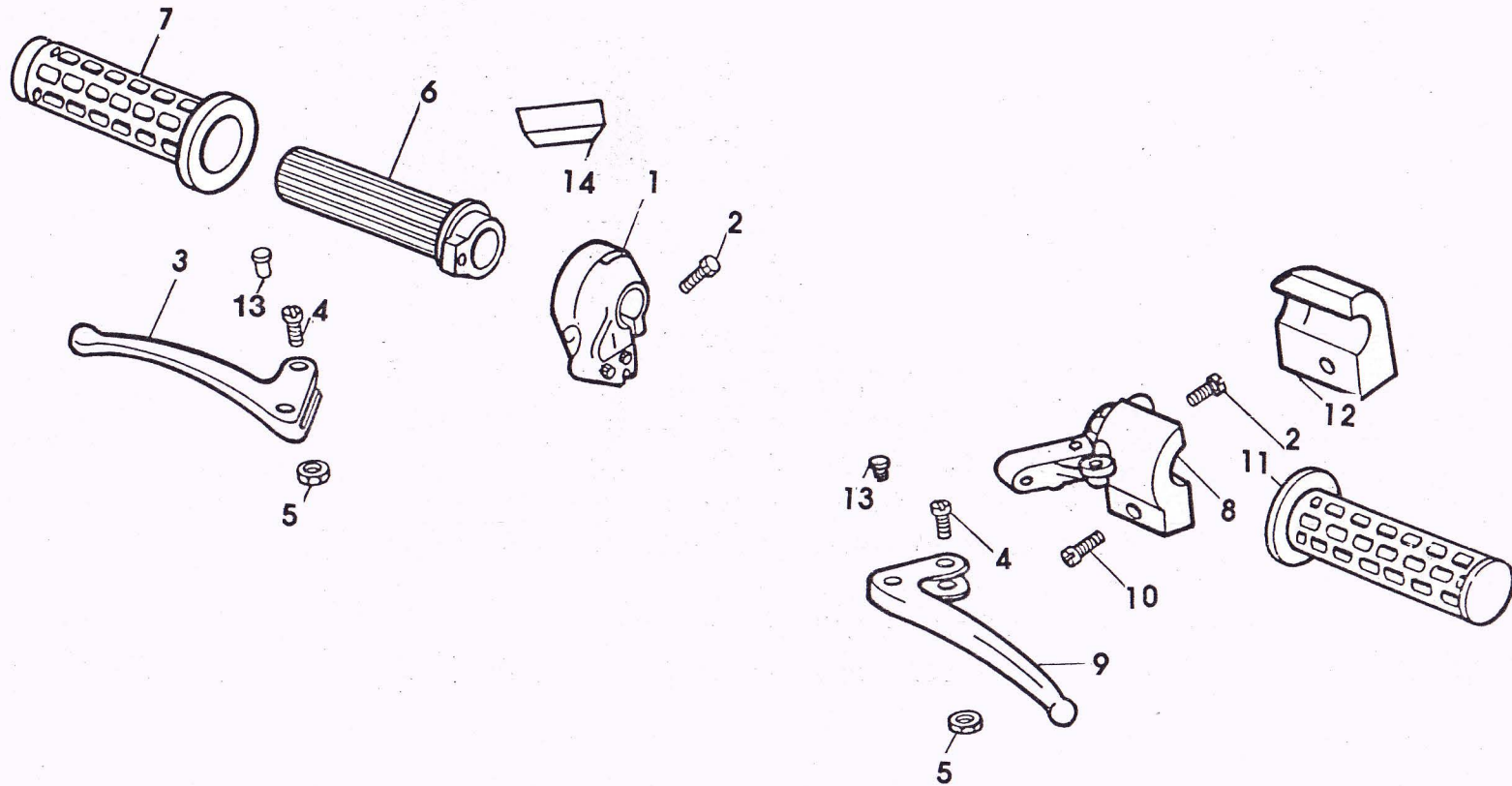


BRAKE PEDAL ASSEMBLY – BRAKE LIGHT SWITCH

REF.	QTY.	PART NO	PART NAME
1	1	448-17-642-13	Foot Brake Lever Assembly
2	2	PEZ 0956-22-4	External Circlip 18 × 1.2
3	1	520-14-248-19	Washer 18.5 × 26 × 1.0
4	AR	517-17-110-19	Washer 18.2 × 25.7 × 0.2
5	1	448-17-102-14	Dog Plate
6	1	448-17-601-14	Brake rod assembly
7	1	519-17-106-15	Pin
8	1	PEZ 0810-18-4	Washer A 6.4
9	1	PEZ 0919-25-4	Split pin 2 × 12
10	1	529-17-105-14	Tension Spring
11	3	PEZ 0945-14-4	Hex. nut M 6
12	1	512-17-100-15	nut
13	1	433-17-100-15	Lock plate
14	1	448-17-125-14	Knurled nut
15	1	517-16-113-14	Brake light switch
16	1	448-17-128-14	Bearing Spindle
17	1	448-17-127-15	Bush
18	1	PEZ 0984-21-4	Undulated washer B 10
19	1	PEZ 0842-14-4	Hex. Lock nut M 10 × 1
20	1	PEZ 1026-25-4	Split pin 2 × 18

AR – As Required

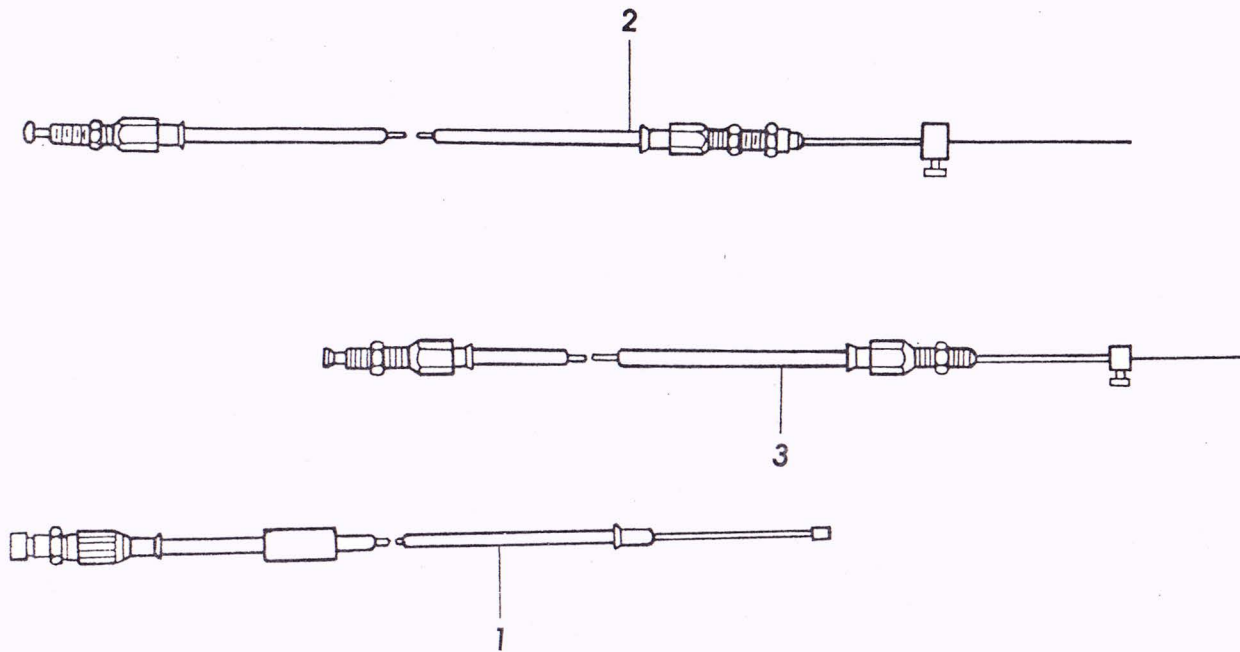
THROTTLE CONTROL



THROTTLE CONTROL

REF.	QTY.	PART NO	PART NAME
1	1	PEZ 0394-01-2	Lever bracket RH
2	2	PEZ 0937-11-4	Slotted pan head screw M 6 × 15
3	1	PEZ 0402-01-3	Hand lever RH
4	2	PEZ 0715-13-4	Handlever Fixing Screw M 5 × 20
5	2	PEZ 1027-16-4	Nylock nut M 5
6	1	PEZ 0411-32-3	Accelerator tube
7	1	PEZ 0412-30-3	Accelerator Grip
8	1	PEZ 0393-01-3	Lever bracket LH
9	1	PEZ 0401-01-3	Hand lever LH
10	1	PEZ 3453-12-4	Slotted counter sunk head screw
11	1	529-17-113-15	Hand grip
12	1	PEZ 0639-32-3	Lever bracket LH cover
13	2	428-17-115-15	Soldered nipple attachment
14	1	PEZ 0119-01-4	Leaf spring

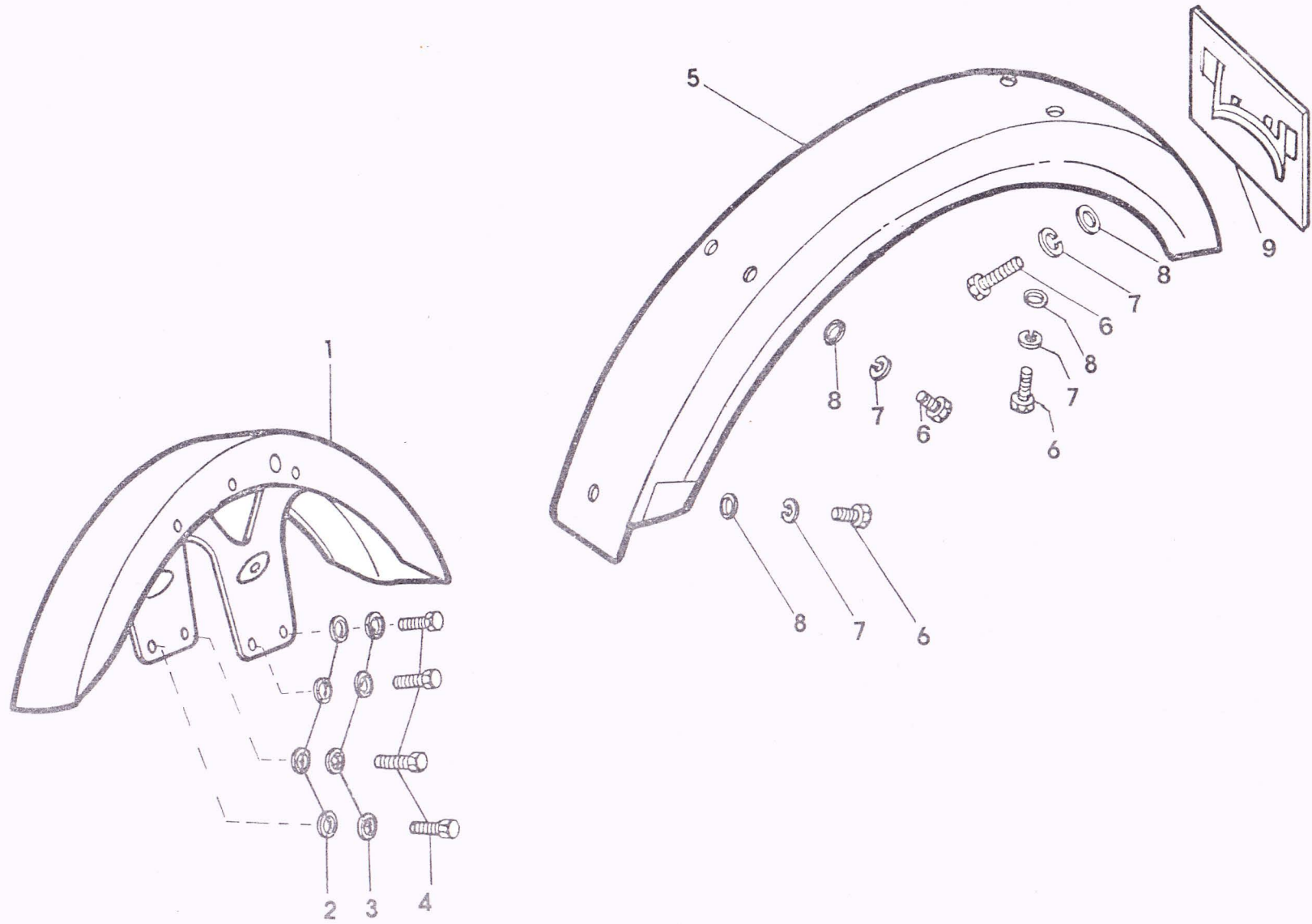
CABLE ASSEMBLY



CABLE ASSEMBLY

REF.	QTY.	PART NO	PART NAME
1	1	PEZ 0970-01-3	Accelerator Cable assy. (Mikcarb VM-15)
		PEZ 3535-01-4	Accelerator Cable assy. (Common for Mikcarb VM-15 & Spaco PHBA-15)
2	1	PEZ 5152-01-4	Frontbrake Cable assy.
3	1	PEZ 5127-01-4	Clutch Cable assy.
4	1	PEZ 0971-01-3	Choke Cable assy. (For Bing Carburettor) (Fig. not shown)
5	1	PEZ 0972-32-4	Choke Lever (For Bing Carburettor) (Fig. not shown)

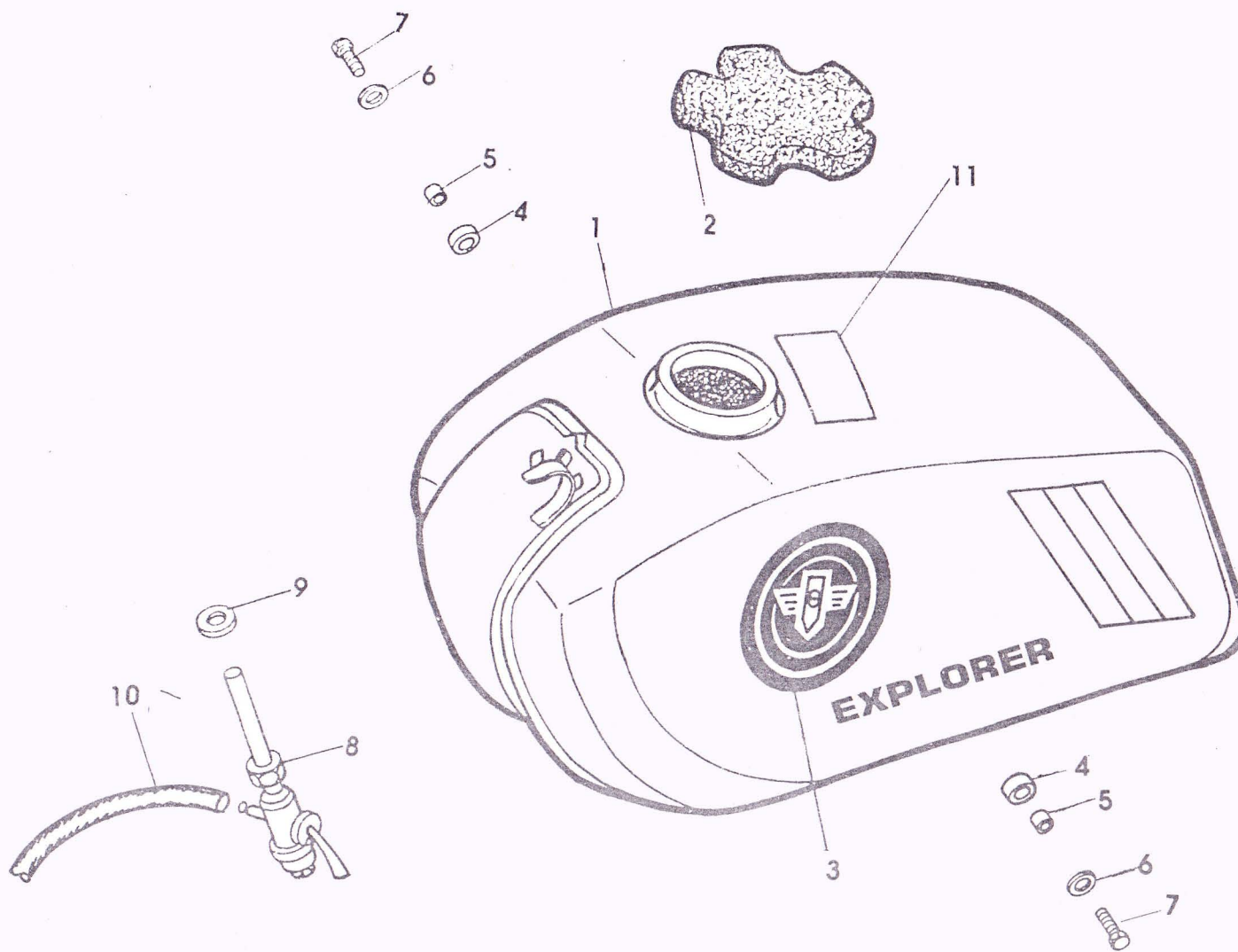
MUDGUARD



MUDGUARD

REF.	QTY.	PART NO	PART NAME
1	1	PEZ 0974-01-1	Front Mudguard Assembly
2	4	PEZ 0810-18-4	Washer A 6.4
3	4	PEZ 0995-20-4	Externally Toothed Washed A 6.4
4	4	PEZ 0861-08-4	Hex. screw M 6 × 12
5	1	PEZ 1063-01-1	Mudguard Rear Complete
6	7	PEZ 0845-08-4	Hex. screw M 6 × 16
7	7	PEZ 0819-19-4	Spring Washer B 6
8	7	PEZ 0824-18-4	Washer A 6.4
9	1	PEZ 2680-01-3	Rear number plate

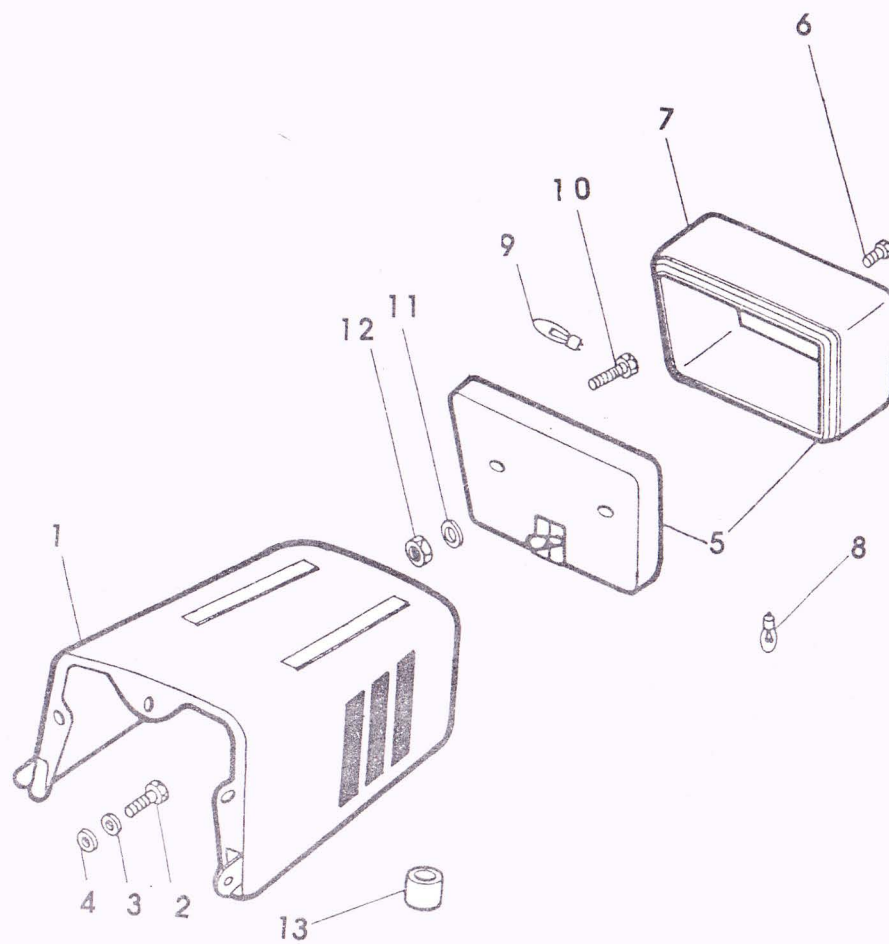
PETROL TANK



PETROL TANK

REF.	QTY.	PART NO	PART NAME
1	1	PEZ 2065-01-2	Petrol tank with Screen Printing
2	1	PEZ 0743-01-3	Petrol tank cap assy.
3	2	PEZ 0241-01-4	Monogram gold
4	2	446-20-112-19	Grommet
5	2	400-20-105-19	Pipe \varnothing 8 x 0.75
6	2	400-20-106-19	Petrol tank flat washer A 6.4
7	2	PEZ 0860-08-4	Hex. screw M 6 x 18
8	1	PEZ 5437-01-4	Fuel tap assembly
9	1	PEZ 5443-32-4	Fiber wasner
10	1	529-20-143-19	Fuel line
11	1	PEZ 1080-01-4	Sticker (Petrol tank instruction)

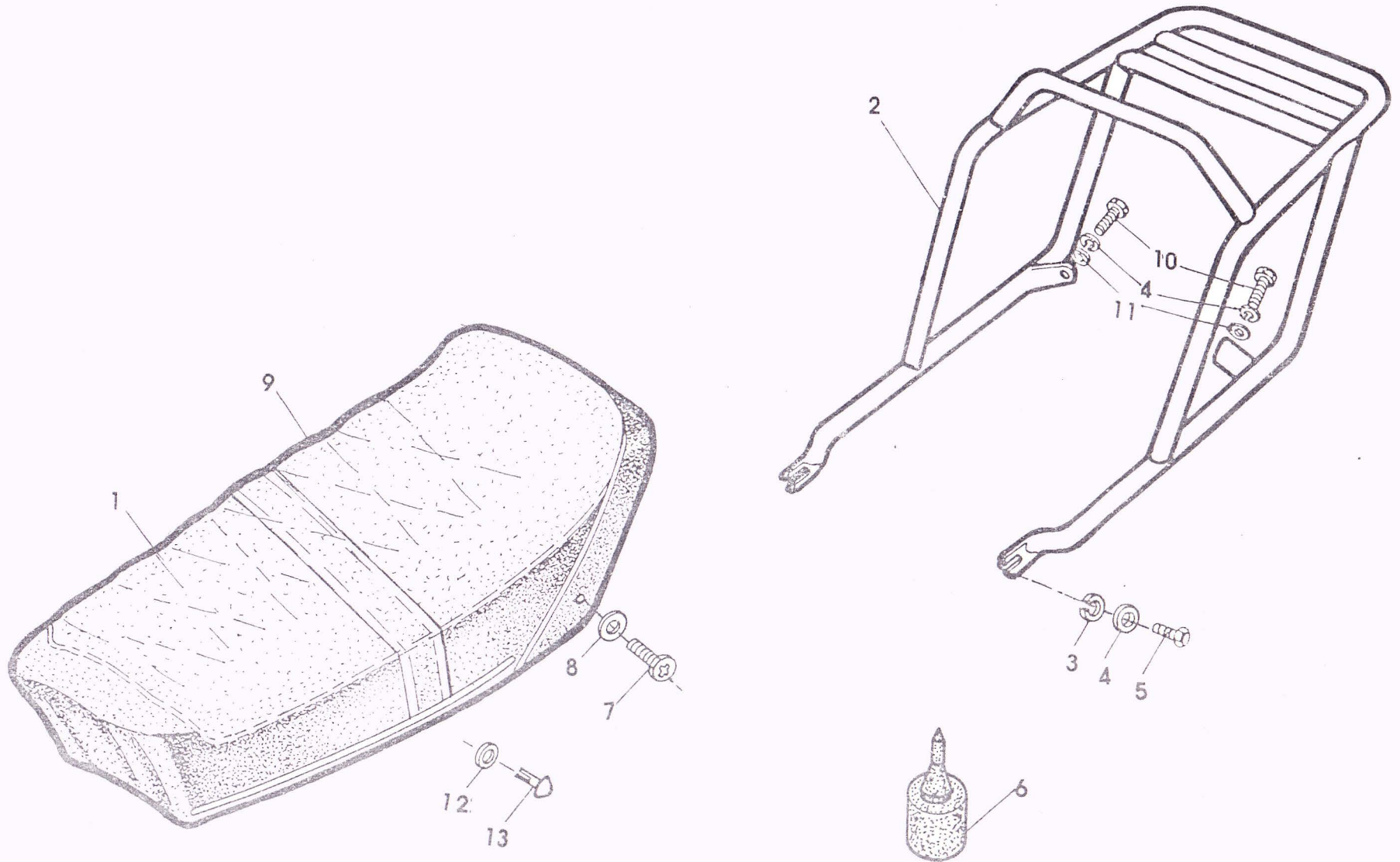
REAR FAIRING ASSEMBLY – TAIL LIGHT ASSEMBLY



REAR FAIRING ASSEMBLY – TAIL LIGHT ASSEMBLY

REF.	QTY.	PART NO	PART NAME
1	1	PEZ 2061-01-3	Rear fairing assembly
2	3	PEZ 0860-08-4	Hex. screw M 6 × 18
3	3	PEZ 0833-21-4	Undulated washer B.6
4	3	PEZ 0824-18-4	Washer A 6,4
5	1	PEZ 5004-29-2	Tail Lamp Unit
6	1	PEZ 0968-13-4	Slotted raised counter head screw AM 4 × 20
7	1	PEZ 0967-29-4	Lens-tail lamp
8	1	PEZ 0999-29-4	Tail lamp bulb 6V 3W
9	1	PEZ 1117-29-4	Bulb 6V-10W (Brake light)
10	2	PEZ 1116-10-4	Slotted cheese head screw AM 5 × 20
11	2	PEZ 0821-19-4	Spring washer B5
12	2	PEZ 0836-14-4	Hex. nut M5
13	1	530-16-107-15	Protective tube

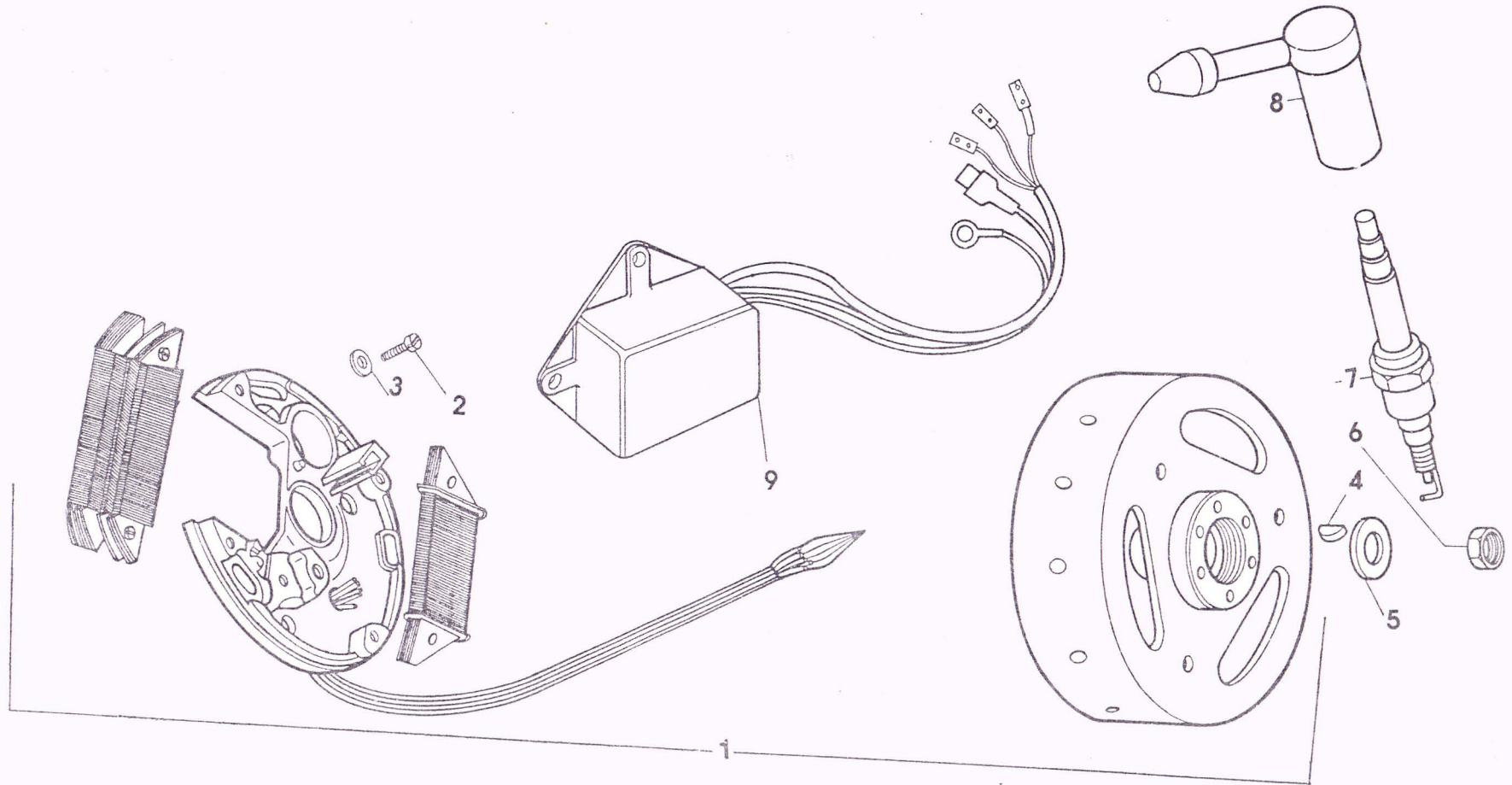
DUAL SEAT – LUGGAGE CARRIER



DUAL SEAT – LUGGAGE CARRIER

REF.	QTY.	PART NO	PART NAME
1	1	PEZ 0370-01-0	Dual Seat Assembly
2	1	PEZ 3166-01-1	Rear Luggage Carrier
3	2	PEZ 0824-18-4	Washer A 6.4
4	4	PEZ 0819-19-4	Spring Washer B 6
5	2	PEZ 0859-08-4	Hex. Screw M 6 × 25
6	2	PEZ 0362-20-4	Rubber rest
7	2	PEZ 0896-12-4	Pan Head Screw with Recessed Head M 6 × 16
8	2	PEZ 0824-18-4	Washer A 6.4
9	1	PEZ 0366-30-0	Seat Cover
10	2	PEZ 0884-10-4	Slotted cheese head screw
11	2	PEZ 0810-18-4	Washer A 6
12	2	PEZ 0450-18-4	Washer (For centre strap)
13	2	PEZ 0449-21-4	Rivet (For centre strap)

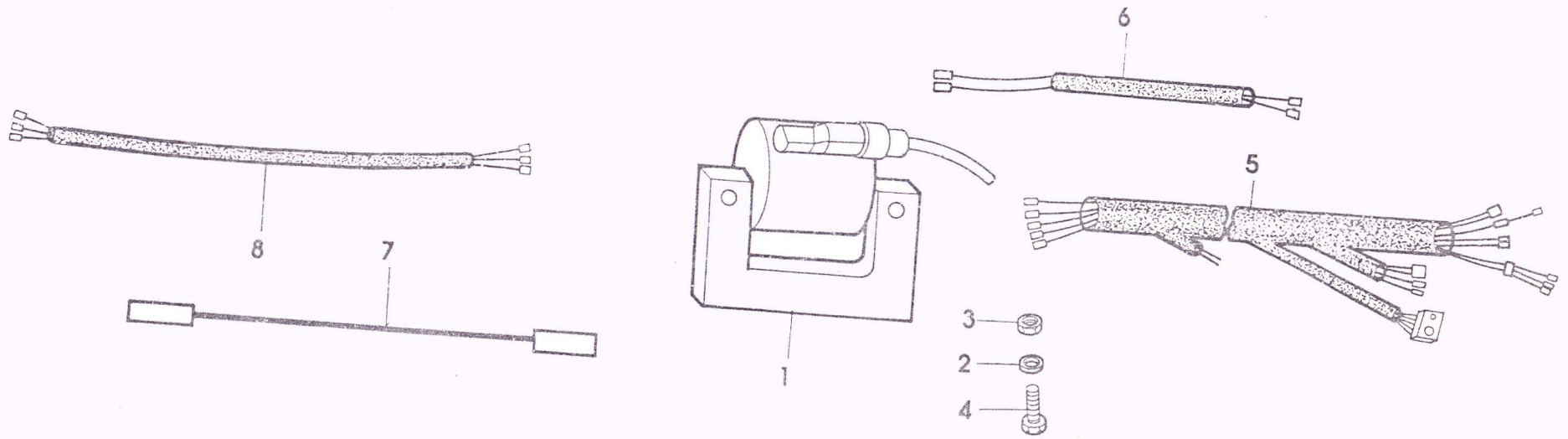
MAGNETO ASSEMBLY SPARK PLUG



MAGNETO ASSEMBLY SPARK PLUG

REF.	QTY.	PART NO	PART NAME
1	1	PEZ 3360-29-9	Electronic Magneto Assembly
2	2	PEZ 0885-10-4	Slotted cheese head screw AM 4 × 16
3	2	PEZ 0816-18-4	Washer A 4.3
4	1	PEZ 0930-31-4	Woodruff Key 3 × 3.7
5	1	PEZ 0983-18-4	Washer A 10.5
6	1	PEZ 1024-14-4	Hex. Nut M 10 × 1
7	1	280-07-602-14	Spark Plug
8	1	PEZ 0504-32-4	Spark Plug Cap
9	1	PEZ 2831-29-3	CDI Unit

E.T. COIL COMPLETE & CABLE HARNESS



E.T. COIL COMPLETE & CABLE HARNESS

REF.	QTY.	PART NO	PART NAME
1	1	PEZ 0505-29-3	E T coil complete
2	2	PEZ 0821-19-4	Spring washer B 5
3	2	PEZ 1034-08-4	Hex. Screw M 5 × 25
4	2	PEZ 0836-14-4	Hex. Nut M 5
5	1	PEZ 1123-29-2	Cable Harness
6	1	448-16-650-13	Brake Light Cable Set
7	1	529-16-683-13	Instrument Cable
8	1	460-16-620-13	Rear Light Cable assy.



ENFIELD
EXPLORER

PARTS
NUMERICAL
INDEX



PART NO.		PAGE		PART NO.		PAGE	
247-05-233-14	22	265-06-606-15	22	277-03-115-15	8	400-20-106-19	26, 56
248-02-107-14	8	266-05-113-14	16	278-01-139-11	2	405-15-388-19	6
250-01-229-14	4	266-05-157-12	16	278-01-140-14	8	405-18-109-19	32
250-02-119-15	8	266-05-192-19	20	278-01-141-15	2	422-14-183-19	24
250-02-124-15	8	266-05-263-13	16	278-01-629-14	2	428-17-115-15	50
255-01-144-15	4	267-01-153-14	4	278-02-729-15	8	428-18-108-15	32
258-03-600-14	8	267-05-102-15	16	278-02-743-13	8	432-18-640-19	42
261-05-132-19	8	267-05-104-15	16	278-04-102-15	8	432-18-900-19	42
261-05-137-19	8	267-05-106-14	16	278-05-100-14	20	433-17-100-15	48
261-05-138-19	8	267-05-112-14	20	278-05-101-15	16	441-22-104-15	24
261-05-144-19	8	267-05-113-15	20	278-05-176-14	18	442-13-111-15	34
261-06-155-15	22	267-05-120-13	20	278-05-195-13	16	446-15-149-15	40
265-01-100-14	2, 4	267-05-123-15	20	278-05-208-15	16	446-15-152-15	42
265-01-102-15	4	267-05-125-15	20	278-05-209-15	16	446-20-112-19	56
265-01-108-19	2	267-05-126-15	20	280-03-612-13	6	448-10-121-13	28
265-01-117-12	2	267-05-129-15	4	280-04-114-14	26	448-10-129-14	28
265-01-118-12	4	267-05-130-15	20	280-05-171-14	16	448-10-130-15	28
265-01-135-15	2	267-05-165-13	20	280-05-172-14	16	448-10-140-15	26
265-02-120-19	8	267-05-176-13	18	280-05-173-14	16	448-10-141-15	26
265-05-122-15	16	267-05-244-19	20	280-05-174-14	16	448-10-142-12	6
265-05-175-19	8	267-05-310-19	18	280-05-175-14	18, 20	448-10-146-15	28
265-05-176-19	8, 16	267-05-312-19	18	280-07-602-14	62	448-10-157-15	30
265-05-177-19	8, 16	267-05-313-19	18	281-05-137-14	20	448-10-192-15	30
265-05-179-19	8	267-05-315-19	18	281-06-101-15	22	448-10-217-15	26
265-05-181-15	16	267-05-321-19	18	281-06-114-19	6	448-10-613-14	26
265-05-203-15	18	267-05-328-14	18	281-06-115-19	6	448-10-614-12	26
265-05-242-19	18	267-05-334-15	18	283-05-155-13	18	448-10-648-11	30
265-05-255-19	16, 18	267-05-356-14	18	283-05-156-19	18	448-10-709-12	26
265-05-256-19	16	267-05-359-13	16	283-05-157-19	18	448-13-100-14	36
265-05-257-19	18	267-05-549-15	16	283-05-165-14	20	448-13-101-11	36
265-05-294-19	22	267-05-585-14	20	283-05-168-14	18	448-14-102-15	38
265-05-295-19	22	267-05-586-15	20	284-01-100-15	2	448-14-109-15	38
265-05-296-19	22	267-05-597-19	42	284-01-176-12	6	448-14-700-13	38
265-05-302-15	16	267-05-633-15	20	284-02-104-15	8	448-15-102-15	42
265-06-104-15	6	267-05-654-15	20	284-05-106-15	18	448-15-103-15	42
265-06-106-15	6	267-05-749-13	20	284-05-603-15	18	448-15-144-15	40
265-06-109-15	6	276-01-145-15	2	284-06-104-14	22	448-15-605-12	40
265-06-112-15	6	276-02-219-14	8	285-01-153-15	2	448-15-606-12	42
265-06-127-14	22	276-05-108-15	16	285-05-322-19	6	448-15-650-10	40
265-06-201-14	22	276-05-110-15	16	285-06-124-14	22	448-15-651-10	42
265-06-202-15	22	277-01-136-15	8	285-06-125-14	22	448-15-728-15	42
265-06-216-14	22	277-03-111-15	8	400-20-105-19	26, 56	448-16-105-15	44

FEZ 0974-01-1	54
FEZ 0975-18-4	38
FEZ 0983-18-4	62
FEZ 0984-21-4	48
FEZ 0986-31-4	26
FEZ 0987-18-4	42
FEZ 0988-28-4	16
FEZ 0989-28-4	40, 42
FEZ 0991-28-4	2
FEZ 0995-20-4	2, 24, 54
FEZ 0996-21-4	38
FEZ 0997-29-4	44
FEZ 0999-29-4	58
FEZ 1000-24-4	8
FEZ 1003-10-4	2
FEZ 1004-10-4	4
FEZ 1005-10-4	2
FEZ 1006-10-4	2
FEZ 1008-18-4	30
FEZ 1009-18-4	34
FEZ 1011-09-4	34
FEZ 1012-09-4	36
FEZ 1013-18-4	38
FEZ 1015-08-4	24
FEZ 1016-08-4	32
FEZ 1017-08-4	32
FEZ 1018-08-4	38
FEZ 1022-08-4	24
FEZ 1024-14-4	62
FEZ 1025-14-4	40, 42
FEZ 1026-25-4	48
FEZ 1027-16-4	50
FEZ 1034-08-4	64
FEZ 1035-15-4	24
FEZ 1036-12-4	26, 44
FEZ 1037-18-4	26
FEZ 1038-18-4	42
FEZ 1039-29-9	44
FEZ 1048-01-2	46
FEZ 1050-01-4	46
FEZ 1052-29-4	46
FEZ 1053-29-4	46
FEZ 1058-01-3	46

FEZ 1063-01-1	54
FEZ 1080-01-4	56
FEZ 1116-10-4	58
FEZ 1117-29-4	58
FEZ 1123-29-2	64
FEZ 1135-30-4	24
FEZ 1174-32-4	2
FEZ 1176-01-9	10
FEZ 1178-01-9	10
FEZ 1181-01-9	10
FEZ 1182-01-9	10
FEZ 1183-01-9	10
FEZ 1184-01-9	10
FEZ 1185-01-9	10
FEZ 1186-01-9	10
FEZ 1187-01-9	10
FEZ 1188-01-9	10
FEZ 1189-01-9	10
FEZ 1190-01-9	10
FEZ 1191-01-9	10
FEZ 1192-01-9	10
FEZ 1193-01-9	10
FEZ 1194-30-9	10
FEZ 1195-01-9	10
FEZ 1196-01-9	10
FEZ 1197-01-9	10
FEZ 1198-01-9	10
FEZ 1199-01-9	10
FEZ 1200-01-9	10
FEZ 1201-01-9	10
FEZ 1202-01-9	10
FEZ 1203-01-9	10
FEZ 1204-01-9	10
FEZ 1205-01-9	10
FEZ 1206-01-9	10
FEZ 1208-01-4	34
FEZ 1209-01-4	34
FEZ 1216-01-4	40
FEZ 1217-30-4	34
FEZ 1219-01-4	42
FEZ 1234-01-2	34
FEZ 1235-01-2	34
FEZ 1284-29-4	34

FEZ 1317-01-4	40, 42
FEZ 1318-01-4	22
FEZ 1640-30-4	38
FEZ 1641-30-4	38
FEZ 2057-01-0	28
FEZ 2061-01-3	58
FEZ 2065-01-2	56
FEZ 2158-29-4	46
FEZ 2166-01-9	12
FEZ 2341-30-4	38
FEZ 2454-01-2	34
FEZ 2539-01-1	34
FEZ 2590-32-4	44
FEZ 2625-01-4	4
FEZ 2671-29-2	44
FEZ 2676-01-3	44
FEZ 2680-01-3	54
FEZ 2701-01-4	4
FEZ 2702-01-4	4
FEZ 2751-01-3	42
FEZ 2762-01-3	40
FEZ 2831-29-3	62
FEZ 2832-01-4	16
FEZ 3103-01-4	38
FEZ 3166-01-1	60
FEZ 3175-01-3	28
FEZ 3176-01-3	28
FEZ 3238-01-3	38
FEZ 3360-29-9	62
FEZ 3381-01-3	34
FEZ 3453-12-4	50
FEZ 3472-01-3	16
FEZ 3505-01-4	40
FEZ 3534-30-4	26
FEZ 3535-01-4	52
FEZ 3536-01-2	14
FEZ 3610-01-9	14
FEZ 3611-01-9	14
FEZ 3612-01-9	14
FEZ 3613-01-9	14
FEZ 3614-01-9	14
FEZ 3615-01-9	14
FEZ 3616-01-9	14

PART NO. PAGE

PART NO.

PAGE

PART NO.

PAGE

PART NO.

PAGE

448-16-152-11	46
448-16-600-13	46
448-16-650-13	64

521-14-611-13	38
529-10-166-15	26, 28
529-10-180-15	28

FEZ 0394-01-2	50
FEZ 0401-01-3	50
FEZ 0402-01-3	50

FEZ 0838-14-4	8
FEZ 0840-14-4	38
FEZ 0842-14-4	6, 48

PART NO.	PAGE	PART NO.	PAGE	PART NO.	PAGE	PART NO.	PAGE
448-16-152-11	46	521-14-611-13	38	PEZ 0394-01-2	50	PEZ 0838-14-4	8
448-16-600-13	46	529-10-166-15	26, 28	PEZ 0401-01-3	50	PEZ 0840-14-4	38
448-16-650-13	64	529-10-180-15	28	PEZ 0402-01-3	50	PEZ 0842-14-4	6, 48
448-16-691-13	44	529-16-138-12	46	PEZ 0411-32-3	50	PEZ 0845-08-4	20, 26, 28
448-16-692-13	44	529-16-160-15	46	PEZ 0412-30-3	50		44, 54
448-17-102-14	48	529-16-168-15	46	PEZ 0415-30-4	8	PEZ 0846-08-4	4
448-17-125-14	48	529-16-182-12	46	PEZ 0430-01-3	8	PEZ 0850-08-4	32
448-17-127-15	48	529-16-683-13	64	PEZ 0449-21-4	60	PEZ 0854-08-4	34
448-17-128-14	48	529-17-105-14	48	PEZ 0450-18-4	60	PEZ 0859-08-4	60
448-17-601-14	48	529-17-113-15	50	PEZ 0504-32-4	62	PEZ 0860-08-4	56, 58
448-17-642-13	48	529-18-607-14	32	PEZ 0505-29-3	64	PEZ 0861-08-4	30, 38, 54
448-18-104-14	32	529-20-143-19	56	PEZ 0509-01-2	44	PEZ 0867-08-4	24, 38
448-18-106-15	32	530-16-107-15	58	PEZ 0542-22-4	18	PEZ 0869-08-4	24, 38, 42, 44
448-18-605-14	32	530-16-790-13	46	PEZ 0543-22-4	16	PEZ 0871-08-4	30
448-18-606-14	32	540-14-603-13	38	PEZ 0544-22-4	18	PEZ 0874-09-4	34
448-21-118-14	38	540-16-612-14	30	PEZ 0545-23-4	40, 42	PEZ 0881-10-4	6
448-21-605-12	38	540-18-103-13	32	PEZ 0639-32-3	50	PEZ 0882-10-4	2
448-22-600-12	24	PEZ 0119-01-4	50	PEZ 0661-23-4	4	PEZ 0883-10-4	2
460-15-108-15	40, 42	PEZ 0144-01-2	34	PEZ 0715-13-4	50	PEZ 0884-10-4	60
460-15-602-15	40, 42	PEZ 0197-01-3	34	PEZ 0743-01-3	56	PEZ 0885-10-4	62
460-16-620-13	64	PEZ 0200-32-4	34	PEZ 0769-29-4	46	PEZ 0886-10-4	6
512-17-100-15	48	PEZ 0201-01-3	34	PEZ 0795-22-4	20	PEZ 0892-11-4	6
517-10-227-15	28	PEZ 0202-01-4	34	PEZ 0796-24-4	6	PEZ 0894-11-4	20
517-13-101-15	28	PEZ 0203-01-4	34	PEZ 0799-26-4	6	PEZ 0896-12-4	60
517-13-102-15	28	PEZ 0204-32-4	34	PEZ 0800-26-4	18	PEZ 0897-12-4	46
517-13-103-15	28	PEZ 0205-30-3	34	PEZ 0801-26-4	4	PEZ 0898-13-4	6
517-13-104-15	28	PEZ 0207-01-4	34	PEZ 0809-18-4	8	PEZ 0905-28-4	16
517-15-127-15	40, 42	PEZ 0208-01-4	34	PEZ 0810-18-4	24, 28, 30, 38	PEZ 0906-28-4	28
517-16-113-14	48	PEZ 0209-23-4	34		48, 54, 60	PEZ 0918-28-4	20
517-16-239-15	44	PEZ 0210-32-4	34	PEZ 0813-18-4	30, 34, 44	PEZ 0919-25-4	48
517-16-286-15	30	PEZ 0211-32-4	34	PEZ 0816-18-4	62	PEZ 0921-27-4	20
517-17-110-19	48	PEZ 0212-21-4	34	PEZ 0817-19-4	38	PEZ 0930-31-4	62
517-18-109-15	32	PEZ 0213-30-4	34	PEZ 0818-19-4	24, 30, 32, 38	PEZ 0937-11-4	50
517-18-110-19	32	PEZ 0214-22-4	34		42, 44	PEZ 0945-14-4	8, 30, 42,
517-22-102-14	24	PEZ 0215-01-4	34	PEZ 0819-19-4	28, 38, 44, 54		44, 48
517-22-111-19	42	PEZ 0221-09-4	34		60	PEZ 0946-14-4	24, 32, 34
517-22-630-13	24	PEZ 0222-21-4	34	PEZ 0821-19-4	58, 64	PEZ 0956-22-4	48
519-15-119-19	38	PEZ 0241-01-4	56	PEZ 0824-18-4	40, 54, 58, 60	PEZ 0967-29-4	58
519-17-106-15	48	PEZ 0278-30-4	38	PEZ 0827-21-4	4, 6	PEZ 0968-13-4	58
519-22-111-19	40	PEZ 0362-20-4	60	PEZ 0828-21-4	6	PEZ 0969-01-4	10
520-12-143-15	34	PEZ 0366-30-0	60	PEZ 0833-21-4	58	PEZ 0970-01-3	52
520-14-248-19	48	PEZ 0370-01-0	60	PEZ 0835-14-4	22	PEZ 0971-01-3	52
521-10-140-15	28	PEZ 0393-01-3	50	PEZ 0836-14-4	58, 64	PEZ 0972-32-4	52

PART NO.	PAGE	PART NO.	PAGE	PART NO.	PAGE
PEZ 3617-01-9	14	PEZ 5004-29-2	58	PEZ 5498-01-9	12
PEZ 3618-01-9	14	PEZ 5010-28-4	4	PEZ 5499-01-9	12
PEZ 3619-01-9	14	PEZ 5013-18-4	4	PEZ 5500-01-9	12
PEZ 3620-01-9	14	PEZ 5039-32-4	28	PEZ 5501-01-9	12
PEZ 3621-30-9	14	PEZ 5040-01-4	34	PEZ 5502-01-9	12
PEZ 3622-01-9	14	PEZ 5043-01-3	42	PEZ 5503-01-9	12
PEZ 3623-01-9	14	PEZ 5084-32-4	28	PEZ 5504-01-9	12
PEZ 3624-01-9	14	PEZ 5087-29-4	44	PEZ 5505-01-9	12
PEZ 3625-01-9	14	PEZ 5101-01-3	24	PEZ 5506-01-9	12
PEZ 3626-01-9	14	PEZ 5102-01-2	24	PEZ 5507-01-9	12
PEZ 3627-01-9	14	PEZ 5103-01-1	24	PEZ 5508-01-9	12
PEZ 3628-01-9	14	PEZ 5105-30-4	24	PEZ 5509-01-9	12
PEZ 3629-01-9	14	PEZ 5106-30-4	8	PEZ 5510-01-9	12
PEZ 3630-01-9	14	PEZ 5110-01-4	4	PEZ 5511-01-9	12
PEZ 3631-01-9	14	PEZ 5112-01-4	4	PEZ 5512-01-9	12
PEZ 3632-01-9	14	PEZ 5123-01-9	10	PEZ 5513-01-9	12
PEZ 3633-01-9	14	PEZ 5124-01-9	10	PEZ 5514-01-9	12
PEZ 3634-01-9	14	PEZ 5125-01-9	10	PEZ 5515-01-9	12
PEZ 3635-01-9	14	PEZ 5127-01-4	52	PEZ 5516-01-9	12
PEZ 3636-01-9	14	PEZ 5133-01-3	8	PEZ 5517-01-9	12
PEZ 3637-01-9	14	PEZ 5134-01-3	12	PEZ 5518-01-9	12
PEZ 3638-01-9	14	PEZ 5141-30-4	8	PEZ 5519-01-9	12
PEZ 3639-01-9	14	PEZ 5149-01-4	6	PEZ 5520-01-9	12
PEZ 3640-01-9	14	PEZ 5152-01-4	52	PEZ 5521-01-9	12
PEZ 3641-01-9	14	PEZ 5236-01-1	38	PEZ 5522-01-9	12
PEZ 3642-01-9	14	PEZ 5242-01-2	38	PEZ 5523-01-9	12
PEZ 3643-01-9	14	PEZ 5248-01-3	38	PEZ 5524-01-9	12
PEZ 3644-01-9	14	PEZ 5251-01-2	38	PEZ 5525-01-9	12
PEZ 3645-01-9	14	PEZ 5311-32-4	38	PEZ 5526-01-9	12
PEZ 3646-01-9	14	PEZ 5391-01-4	8	PEZ 5527-01-9	12
PEZ 3647-01-9	14	PEZ 5397-01-4	8	PEZ 5528-01-9	12
PEZ 3648-01-9	14	PEZ 5437-01-4	56	PEZ 5596-01-9	12
PEZ 3649-01-9	14	PEZ 5443-32-4	56		
PEZ 3650-01-9	14	PEZ 5461-17-4	38		
PEZ 3651-01-9	14	PEZ 5495-01-9	12		
PEZ 3652-01-9	14	PEZ 5496-01-9	12		
PEZ 3653-01-9	14	PEZ 5497-01-9	12		

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ENFIELD HOUSE, 115, ANNA SALAI, MADRAS-600 015. INDIA.
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